SAFETY DATA SHEET

Silicone Grease 3005 NSF H1 Food Grade



Data Prepared: January 20, 2024

SECTION 1: Product and Company Identification

Product name	: Silicone Grease 3005
Recommended use	: Lubricant (not for medical purposes)

Manufacturer or supplier details

Company name of supplier	: Clearco Products Co Inc.
Address	: 15 York Road
	Willow Grove, PA 19090 U.S.A.
Telephone	: 215-366-7860

Emergency Telephone : CHEM TEL: 1-800-255-3924 (DOMESTIC) +01-813-248-0585 (INTERNATIONAL)

SECTION 2: Hazards identification

Classification	:Not hazardous	
Labeling	: Symbol: None	
	Signal Word: None	
	Hazard Statements:	
	Not hazardous	

Precautionary Statements:

Use personal protective equipment as required. Wear safety glasses and gloves. Avoid contact with eyes. Non flammable or combustible, but may burn if involved in a fire.

SECTION 3: Composition/information on ingredients

Chemical Identity	: Dimethyl siloxanes and silicones, >90%
Common Name	: Methyl silicone
CAS Number	:63148-62-9
Impurities	: Less than 1%, not classifiable

SECTION 4: First aid measures

Eye Contact	: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention. Obtain medical attention.
Skin Contact	: Wash affected area with soap and water. If signs/symptoms persist, get medical attention. No need for first aid is anticipated.
Inhalation	: If signs/symptoms develop, remove to person to fresh air. If signs/symptoms persist, get medical attention.
Ingestion	: If swallowed, do not induce vomiting. If irritation or discomfort occurs, obtain medical assistance.

SECTION 5: Firefighting measures

Autoignition Temperature : >300°C		
Flash Point	: >300°C	
Flammable Limits (LEL)	: Not determined	

Flammable Limits (UEL) : Not determined

Suitable Extinguishing Media

: On large fires used dry chemical, foam, or water spray. On small fires use carbon dioxide, dry chemical, or water spray. Water can be used to cool fire exposed containers.

Unsuitable Extinguishing Media Specific hazards in case of fire Avoid reaction with oxidizers.

- : None.
- : Decomposes on heating and can release formaldehyde.

Special protective equipment and precautions for fire fighters:

No acute hazard. Move container from fire area, if possible. Avoid breathing vapors or dusts. Keep upwind. Use full Fire fighting gear (bunker gear). Any supplied-air respirator with full face piece and operated in a pressure-demand or other positive pressure mode in combination with a separate escape air supply. Use any self contained breathing apparatus with a full face piece.

Alert fire brigade and indicate hazard location. Wear breathing apparatus plus protective clothing. Cool fire exposed containers with water spray from a protected location. Do not approach containers suspected to be hot. If safe to do so, remove containers from path of fire.

SECTION 6: Accidental release measures

Personal precautions: Use appropriate personal protection (See section 8)

Environmental precautions: For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Collect the resulting residue containing solution. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Methods for material containment and cleaning up: Observe precautions from other sections. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent. Seal the container.

SECTION 7: Handling and storage

Precautions for safe handling: Avoid skin contact with skin, inhalation of mist, or ingestion. See section 8 for personal protection equipment. Practice good personal hygiene to prevent accidental ingestion after handling. Properly dispose of clothing that cannot be contaminated.

Conditions for safe storage, including any incompatibilities: Store away from oxidizing materials. Store product in a closed container located in a dry area. Do not store in open, inadequate, or mislabeled packaging. Check that containers are clearly labeled. Use metal cans, metal drums, plastic, or lined fiber containers. Keep away from heat and flame.

SECTION 8: Exposure controls/personal protection

Control Parameters: under most handling conditions, this product will not generate mist or dust. Engineering Controls: In most conditions, no special local ventilation is needed. General ventilation recommended. If the product is heated above 150°C or atomized ventilation should be used.

Personal Protective Equipment (PPE):

Skin

Eyes : Safety glasses recommended

: Impermeable gloves should be worn. Product is compatible with most elastomers.

Inhalation : No respiratory protection required under most conditions. If concentrations exceed exposure limits, approved respiratory equipment must be used.

SECTION 9: Physical and chemical properties

Physical state	: Solid. Liquid may separate from product
Color	: Off white, Translucent
Odor	: Mild
Odor Threshold	: Not available
pH value	: Not applicable

Melting point	: Decomposes	
Freezing point	: Becomes very stiff with decreasing temperature around -60°C	
Freezing point	: Becomes very stiff with decreasing temperature around—60°C	
Initial boiling point	:>200°C	
Flash point	: >300°C COC (Base Oil)	
Evaporation rate	: Not available	
Flammability (solid,gas)	: Not applicable	
Explosion limits	: Not available	
Vapor pressure	: Negligible @ 20°C	
Vapor density	: Not available	
Solubility	: Insoluble in water at 20°C	
Partition coefficient	: Not available	
Auto-ignition temperature: Not available		
Decomposition temperat	ure: Begins to decompose @ 150°C	

SECTION 10: Stability and reactivity

Chemical stability	: Stable under ambient temperatures and pressures	
Possibility of hazardous reactions	: May react with air under very high pressure. Otherwise, will not react or	
polymerize.		
Conditions to avoid	: No specific conditions to avoid have been identified.	
Materials to avoid	: Oxidizers	
Hazardous decomposition products: Decomposes on heating and produces formaldehyde, silicon dioxide, and		
incompletely burned carbon compounds.		

SECTION 11: Toxicological information

- a. Acute toxicity Not toxic. LD₅₀ (rat) >10,000 mg/kg (dimethyl silicone)
- **b.** Skin corrosion/irritation Not irritating/not corrosive to the skin. LD₅₀(rabbit) >2,000 mg/kg (dimethyl silicone)
- c. Serious eye damage/irritation Possible irritant/not corrosive to the eyes.
- d. Respiratory or skin sensitization Not sensitizing to the skin
- e. Germ-cell mutagenicity Not a germ cell mutagen
- f. Carcinogenicity Not a carcinogen.
- **g. Reproductive toxicity** There are currently no reliable scientific data available indicating adverse effects on reproduction or fertility
- h. Aspiration hazard Not applicable (not an aerosol mist)

SECTION 12: Ecological information

Toxicity:

Invertebrates: *Daphnia magna* 48h-LC₅₀>10,000 mg/L (dimethyl silicone) Invertebrates: *Daphnia magna* 24h-LC₅₀>10,000 mg/L (amorphous silica) Fish: *Brachydanio rerio* 96h-LC₅₀>10,000 mg/L (amorphous silica)

Persistence and degradability: In soil, siloxanes are degraded. Bioaccumulative potential: Not expected to bioaccummulate. Mobility in soil: Siloxanes are removed from water by sedimentation or binding to sewage sludge. Silica is not mobile.

SECTION 13: Disposal procedures

Waste treatment methods: Waste substance and container material) shall be recycled/recovered or disposed of as applicable and in accordance with community (EU) and local legislation. Recycle wherever possible. Consult state

land waste management authority for disposal. Bury at an approved site. Recycle containers if possible, or dispose of in an authorized landfill.

According to European Waste Catalogue: Waste codes are not product specific but application specific. Waste codes should be assigned by the user based on the application which the product is used.

For USA disposal: Waste must be disposed of in accordance with federal, state, local and environmental control regulations

SECTION 14: Transport information

Class or Type: US DOT, IMO, ADR, RID, ADN, IMDG, and IATA: Non-hazardous

SECTION 15: Regulatory information

Safety, health and environmental regulations/ legislation specific to mixture:

Other information: US Regulatory information	
TSCA Inventory Status:	All ingredients listed or exempt
TSCA 12 (b) Export Notification:	Not listed
CERCLA Section 103 (40CFR 302.4):	N
SARA Section 302 (40 CFR 355.30):	Ν
SARA Section 304 (40 CFR 355.40):	Ν
SARA Section 313 (40 CFR 372.65):	Ν
OSHA Process Safety (29 CFR 1910.119):	Ν
SARA Hazard Categories, SARA Sections 312	1/312 (40 CFR 370.21)-
Acute Hazard:	Ν
Chronic Hazard:	Ν
Fire Hazard:	Ν
Reactivity Hazard:	Ν
Sudden Release Hazard:	Ν

State Regulations: Not on California Proposition 65 list. Does not contain any contaminants or by-products known to the State of California to cause cancer or reproductive toxicity.

Note: There are no know safety, health or environmental restrictions or prohibitions in any country where this product is produced, imported or marketed.

Chemical Inventories:	
DSL (Canada)	All ingredients listed or exempt.
EINECS (European Union)	All ingredients listed or exempt.
ENCS/ISHL (Japan)	All ingredients listed or exempt.
IECSC (Peoples Republic of China)	All ingredients listed or exempt.
TSCA (United States of America)	All ingredients listed or exempt.

SECTION 16: Other information

Further Information

NFPA Hazard Classification:	
Health:	1
Flammability:	1
Reactivity:	0
Special Hazards:	None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency personnel to address the hazards that are presented by short-term, acute exposure to material under conditions of fire, spill, or similar emergencies. Hazard

ratings are primarily based on inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification:	
Health:	1
Flammability:	1
Reactivity:	0
Protection:	B (See PPE section)

Hazardous Material Identification System (HMIS) hazard ratings are designed to inform employees of chemical hazards in the workplace. The ratings are based on inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.