### **GUIDE FOR QUALIFICATION**

OF

# HYDRAULIC FLUIDS, GREASES, SOLID FILM LUBRICANTS, & PRESERVATIVES

**JUNE 2002** 

#### **DEPARTMENT OF THE ARMY**

U.S. ARMY TANK-AUTOMOTIVE AND ARMAMENTS COMMAND
Petroleum and Water Business Area
Fuels and Lubricants Technology Team
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# GUIDE FOR QUALIFICATION OF

# MILITARY AND FEDERAL SPECIFICATIONS HYDRAULIC FLUIDS, GREASES, SOLID FILM LUBRICANTS AND PRESERVATIVE PRODUCTS

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#### I. PURPOSE

The purpose of this document is to provide manufacturers and suppliers a general description of the type of approvals available and the procedures used in the qualification of hydraulic fluids, greases, solid film lubricants, and preservatives described under the appropriate Military or Federal specification which are managed by the Fuels and Lubrication Technology Team (AMSTA-TR-D(210).

#### II. BACKGROUND

Hydraulic fluids, greases, solid film lubricants, and preservatives used by the Department of Defense are procured against the following product specifications. Products meeting these specifications are approved by qualification, with inclusion in a Qualified Products List (QPL), or by First Article Inspection (FA).

#### A. Hydraulic Fluids

MIL-PRF-6083 (QPL) Hydraulic Fluid, Petroleum Base, for Preservation and Operation.

MIL-PRF-46170 (QPL) Hydraulic Fluid, Rust Inhibited, Fire Resistant, Synthetic Hydrocarbon Base

MIL-H-46001 (FA) Hydraulic Fluid, Petroleum Base, for Machine Tools

MIL-H-53119 (FA) Hydraulic Fluid, Nonflammable, Chlorotrifluoroethylene Base

#### B. Brake Fluid

MIL-PRF-46176 (QPL) Brake Fluid, Silicone, Automotive, All Weather, Operational and Preservative

#### C. Grease

MIL-PRF-10924 (QPL) Grease, Automotive and Artillery

#### D. Solid Film Lubricants

MIL-PRF-46010 (QPL) Lubricant, Solid Film, Heat Cured, Corrosion Inhibiting

MIL-PRF-46147 (QPL) Lubricant, Solid Film, Air Cured, Corrosion Inhibiting

#### E. Preservatives

MIL-PRF-3150 (QPL) Lubricating Oil, Preservative, Medium

MIL-PRF-32033 (QPL) Lubricating Oil, General Purpose, Preservative (Water Displacing, Low Temperature)

MIL-P-46002 (FA) Preservative Oil, Contact and Volatile, Corrosion Inhibiting

#### F. Lubricating Oil

All products listed are covered by Military or Federal specifications and are procured by the Defense Supply Center Richmond(DSCR). Contract awards for QPL products are made only for products which are qualified for inclusion on the applicable QPL at the time set for opening of bids. Contractors must arrange to have the products they propose to offer to the Federal Government tested for qualification in order that they may be eligible to be awarded contracts or orders for products covered by Military or Federal specifications.

The Qualifying Activity for the aforementioned specification products is the Petroleum and Water Business Area. The abbreviation used for Petroleum and Water Business Area in procurement documents is AT.

#### III. TYPES OF QUALIFICATION

The following types of qualification approvals are available for qualifying hydraulic fluids, grease, and preservatives:

- A. Original Qualification Approval: Qualification issued to a product manufacturer for a unique (original) proprietary formulation.
  - 1. <u>Initial (New) Qualification</u>: First-time qualification of a unique proprietary formulation.
- 2. <u>Requalification</u>: Required whenever a <u>significant</u> formulation change occurs for a currently qualified product; or 5 years after initial qualification, with no formulation changes involved.
  - 3. Ten-Year Qualification: 10 years after original qualification the .
- B. <u>Reblend Approval</u>: Qualification issued to a marketer for a product which is blended in the marketer's facilities and is identical in composition to a product for which an original qualification has been issued.
- C. <u>Rebrand Approval</u>: Qualification issued to a marketer for a product which has been previously qualified and is manufactured by the holder of the original qualification.

A formulation change is defined as a change in the weight percentages of any basestocks or additives, an additive or basestock substitution, or a change in additive or basestock supplier. Since the significance of these changes can vary, each case will be individually evaluated to determine if a new qualification is required; if laboratory testing is required; and the resultant test and administrative fee. Most formulation changes will require a new qualification and a new QPL number will be issued.

A product qualified in accordance with any of these types of approvals is issued an individual qualification number and listed on the appropriate QPL. A new QPL number is issued for all initial, new, reblend, and rebrand qualifications.

#### IV. QUALIFICATION REQUIREMENTS AND PROCEDURES

#### A. Original Approval, General Procedure

- 1. The manufacturer formulates the candidate product to meet specification requirements.
- 2. The manufacturer conducts the physical, chemical and performance tests set forth in the specification.
- 3. The manufacturer notifies the Qualifying Activity, Petroleum and Water Business Area, in writing, of the intent to qualify the candidate product and requests specific instructions regarding the fee, samples and documentation required. (See following sections for specific items)
- 4. All test data, including government test data, are reviewed by the Qualifying Activity. After determining that all specification requirements have been met, a QPL number is issued for the candidate product and the company is notified of the qualification.
- 5. Manufacturing tolerances are established by the Qualifying Activity (see Section VII).
- 6. Certain provisions of some military specifications are subject to standardization requirements imposed by NATO standardization agreements referred to as STANAGs. Because of this interchangeability requirement and the need to conform to the NATO guide specification (i.e., STANAG 2845), certain product formulations can not be considered for qualification. The specifications subject to NATO standardization agreements are MIL-PRF-10924, MIL-PRF-6083, MIL-PRF-46170, MIL-PRF-3150, MIL-PRF-32033, and MIL-PRF-46176.

#### B. Original Qualification, Specific Instructions

- 1. Initial Qualification Requirements
  - a. Evidence of manufacturing facilities approval for some products (see Section V).
  - b. Evidence of plant filling approval for MIL-PRF-46170, MIL-PRF-6083, and MIL-H-53119 products (see Section VI).
  - c. Notarized affidavit (see appendices for specific products).
  - d. Formulation disclosure and noncarcinogenicity statement, notarized (see appendices for specific products).
- e. Laboratory data showing actual quantitative results for all of the required tests in the specification. Storage stability testing is required for many products and testing must be completed by the manufacturer before final qualification can be awarded. However, the qualification process may be initiated before the completion of storage stability tests. Storage stability tests and other tests may occasionally be waived at the discretion of the Government.
- f. Complete lab testing by Petroleum and Water Business Area. Some testing may be waived at the discretion of the Government.

- g. Samples of finished product and components as required by the Petroleum and Water Business Area.
- h. Current Material Safety Data Sheet (MSDS) in accordance with FED-STD-313B for each ingredient of the product and the finished product.
- i. Copy and approval of hazardous warning label which will be printed on all containers. The label must conform to the most recent federal guidance for labeling of hazardous substances. The label must also contain any specific labeling required by the specification.
- j. Certified check for the designated amount made payable to the Treasurer of the United States for testing and administrative costs.

#### 2. Requalification Requirements

- a. Notarized affidavit (see appendices for specific products).
- b. Formulation disclosure and noncarcinogenicity statement, notarized (see appendices for specific products).
- c. Laboratory data showing actual quantitative results for all of the required tests in the specification. Storage stability tests and other tests may occasionally be waived at the discretion of the government.
- d. Lab testing by the Petroleum and Water Business Area. The amount of testing will be determined by the extensiveness of any formulations changes, similarity of a new formulation to other qualified products, and the length of time since testing has been performed by the Petroleum and Water Business Area.
  - e. Samples of finished product and components as required by the Fuels and Lubricants Technology Team.
- f. Current Material Safety Data Sheet (MSDS) in accordance with FED-STD-313B for each ingredient of the product and the finished product.
- g. Copy and approval of hazardous warning label which will be printed on all containers. The label must conform to the most recent federal guidance for labeling of hazardous substances. The label must also contain any specific labeling required by the specification.
- h. Certified check for the designated amount made payable to the Treasurer of the United States for testing and administrative costs.

#### 4. Ten Year Requalification

A requalification is required every 10 years (see section 2, Requalification Requirements).

#### C. Reblend Approval

- 1. Submit to the Qualifying Activity the following affidavits: (Copies of the Reblend Affidavits are provided in Appendix 2.)
- a. Affidavit for Reblending (Blending Company) The Marketer agrees to blend the product in accordance with the original qualified product.
- b. Affidavit for Reblending (Qualified Lubricant Manufacturer) The Qualified Lubricant Manufacturer agrees to allow the Marketer to blend the product in accordance with the Qualified Lubricant Manufacturer's formulation used to obtain the original qualification.
- c. Affidavit for Reblending (Additive Manufacturer) The Additive Manufacturer agrees to furnish the Marketer additives identical to those used in the original qualified product.
- d. Affidavit for Reblending (Base Stock Manufacturer) The Base Stock Manufacturer agrees to furnish the Marketer base stock identical to that used in the original qualified product.
- 2. After determining that the affidavits have been properly executed, a qualification number is issued for the product and the company is notified of the qualification. The reblended product's qualification will expire when the original expires. A new reblend approval will be required when the Qualified Lubricant Manufacturer requalifies. With the qualification notice the company may be provided manufacturing tolerances for use in acceptance of a product purchased by the Federal Government.
  - 3. Note that only original approvals held in the name of the Qualified Lubricant Manufacturer may be reblended.

#### D. Rebrand Approval

- 1. Submit to the Qualifying Activity the following affidavits: (Copies of the rebrand affidavits are provided in Appendix 3.)
- a. Affidavit for Rebranding (Marketer) The Marketer agrees to supply a previously qualified product which is manufactured by the holder of the original qualification.
- b. Affidavit for Rebranding (Supplier) The Supplier agrees to furnish the Marketer a product qualified to and manufactured by the Supplier.
- 2. After determining that the affidavits have been properly executed, the Qualifying Activity will notify the manufacturer of the qualification. The rebranded product's qualification will expire when the qualification of the original expires. A new rebrand approval will be required when the Qualified Lubricant Manufacturer requalifies the original formulation.
- 3. Note that all original and reblended products can be rebranded. Also, the holder of the original approval may obtain a rebrand of the product in his own name.

#### V. MANUFACTURING FACILITY APPROVAL

Manufacturing Facility Approval is required for materials meeting MIL-PRF-6083, MIL-PRF-46170, MIL-H-53119, MIL-PRF-46176, MIL-PRF-3150, and MIL-PRF-32033 only.

<u>Prior</u> to obtaining an original or reblend approval, a Company must demonstrate its manufacturing capability. This is accomplished in the following manner:

- 1. The blender makes a plant blend (minimum of 1000 gallons) of a qualified product using his personnel and the plant facilities for which approval is desired.
- 2. Using the facilities of an approved laboratory(s) conduct the tests requested by the Qualifying Activity.
- 3. Submit the test data, a two gallon sample, and a letter to the Qualifying Activity requesting manufacturing facility approval.

  The letter requesting approval should be executed by the manufacturing facility blending official and should state the following:
  - a. Size of the plant blend.
  - b. Designation of the blend (product name, batch number, etc.).
  - c. Location of the plant (full address).

sample letter is provided in Appendix 4.

4. If the product has been blended properly, the Qualifying Activity will place the plant making the blend on list of approved blending facilities. Manufacturing facility approval must be obtained for each plant within a Company to be used for the blending (manufacture) of products submitted to the US Government. Although approval is granted for a single product, it is valid for the blending of all qualified fluids under that specification. Manufacturing facility approval may be obtained in conjunction with the qualification of a candidate fluid if the complete set of qualification tests are conducted using the required plant blend of the candidate product.

#### VI. PLANT FILLING APPROVAL

Plant Filling Approval is required for materials meeting MIL-PRF-6083, MIL-PRF-46170, and MIL-H-53119 only.

<u>Prior</u> to obtaining an original, reblend or rebrand approval, a company must demonstrate that the filling production line to be used to package a product can supply a clean, low particle count fluid as required by the specification.

- The manufacturer makes a filling production run of at least 1000 quart or gallon containers with a fluid meeting the requirements of MIL-PRF-6083, MIL-PRF-46170, MIL-H-53119, MIL-H-5606, or MIL-H-83282, using his personnel and manufacturing facilities for which approval is desired.
- 2. Submit for testing purposes the number of filled containers required by the applicable military specification.

- 3. Submit a letter requesting Plant Filling Approval to the Qualifying Activity. The letter requesting approval should be executed by the plant filling official and should state the following:
- a. Size of production run.
- b. Location of the plant (full address).
- c. The specification product used.
- 4. If the product has been packaged properly, the Qualifying Activity will place the plant making the product on the list of approved filling facilities. Plant Filling Approval must be obtained for each plant facility within a company to be used for the filling of products submitted to the US Government. Although approval is granted for a single product, it is valid for the packaging of all qualified fluids. Plant Filling Approval may be obtained in conjunction with the qualification of a candidate fluid provided the complete set of qualification tests are conducted using the candidate product.

#### VII. TOLERANCE LIMITS

Tolerance limits have been established for use by the contracting agents. The tolerances are assigned to selected properties of the originally qualified products based on the precision of the methods, anticipated variations within manufacturer blending operations, and engineering judgment as to acceptable limits.

The sole purpose in establishing tolerance limits is to ensure that manufacturers do not substitute or deviate from the original agreed-to formulations. The properties of the products supplied under the contract must not vary from the original qualification values by more than the tolerances allow. In addition, no assigned tolerance value shall be either below the minimum or above the maximum requirements stated in the specification.

#### VIII. TIME LIMIT FOR QUALIFICATION

Qualifications are normally valid for 5 years, as stated in each specification. Five years from the original (initial or re-) qualification, a requalification is required which will renew the qualification for another 5 years. Ten years from the original qualification a complete requalification is required. (Every qualified product must experience a thorough qualification review at least every ten years.)

Any formulation changes (changes in the weight percentages of any basestocks or additives, additive or basestock substitutions, or changes in additive or basestock suppliers) that occur must be reported to the Qualifying Activity. Significant formulation changes require requalification of the product with issuance of a new qualification and a new QPL number. (See III above.)

Reblend and rebrand qualifications are valid only for the length of time that the original product is qualified. Whenever the original product is requalified or renewed, the reblend and rebranded products must be requalified.

#### IX. FIRST ARTICLE INSPECTION

First Article Inspection approval is issued by the contracting officer to a product manufacturer for a new or previously approved formulation which has not changed within the past four years. This type of approval pertains to specifications MIL-H-46001, MIL-H-53119, and MIL-P-46002. Products approved under the First Article Inspection are not placed on a Qualified Products List.

The procedure for First Article Approval follows:

- 1. First Article Inspection shall consist of tests for all the specification requirements. Testing shall be performed in the contractor's plant or in a government approved laboratory as specified by the procuring activity or its designated agent.
- 2. Whether testing is performed by the Contractor or by an independent laboratory, written certification, signed by a responsible officer of the firm involved and certified by the regional Quality Assurance Representative (QAR) shall be furnished stating that the first article samples have met all the requirements of the specification.
- 3. The certification statement shall contain a laboratory report listing all of the tests performed, the results obtained, the product designation, and the location and identity of the laboratory which ran the first article tests.
- 4. The complete formulation, including the source and composition of each ingredient, shall be submitted to the Qualifying Activity, accompanied by the Material Safety Data Sheet in accordance with FED-STD-313B for each ingredient in the product formulation.
- 5. One gallon of the first article inspection sample shall be provided to the Qualifying Activity.
- 6. Waiver of first article inspection may be approved at the option of the procuring activity when the following conditions have been met:
- a. A first article sample of the product has passed all of the first article inspection requirements within the time specified in the specification.
- b. The Contractor certifies in writing that the composition of the material is the same as the product which previously passed the first article inspection requirements.

#### X. SOURCES OF INFORMATION

There are many offices within the Department of Defense that provide assistance and information to individuals and organizations seeking the opportunities to participate in the supply of products under specifications covered by this Guide.

#### A. Specification and Qualification Requirements

U.S. ARMY TANK-AUTOMOTIVE AND ARMAMENTS COMMAND

Petroleum and Water Business Area ATTN: AMSTA-TR-D (210) 6501 E. 11 Mile Road Warren, MI 48397-5000 Telephone: (810) 574-4207

B. Copies of Specifications, Qualified Products Lists, Federal Test Methods

Standardization Document Order Desk Building 4, Section D 700 Robbins Avenue Philadelphia, PA 19111-5094

Telephone Inquiries: (215) 697-2667

Telephone Order Entry System (TOES): (215) 697-1187

#### C. Government Procurement of Products

Commander Defense General Supply Center

ATTN: DGSC-JBTB Richmond, VA 23219 Telephone: (804) 279-4257

#### D. Department of Defense Index of Specifications and Standards (DODISS)

DODISS is a reference publication made available to private industry in microfiche or printed book format. The DODISS is a three-part listing of the following unclassified documents:

Military specifications and standards

Federal specifications and standards

Military handbooks

**Qualified** products lists

Industry documents

U.S. Air Force-Navy aeronautical standards, aeronautical design standards, and aeronautical bulletins

U.S. Air Force specifications and specification bulletins

Cancellation lists

Other departmental documents

Subscription to the printed edition of the DODISS is available to private industry on a yearly subscription basis from:

Superintendent of Documents Government Printing Office Washington, D.C. 20402

Telephone: (202) 783-3238

Subscription to the microfiche edition of the DODISS is available from:

Director

Navy Publishing and Printing Service Office

700 Robbins Avenue

Philadelphia, PA 19111

Telephone (comments, special assistance): (215) 697-2179

#### E. Non-Government Test Methods and Standards

American Society for Testing and Materials (ASTM) **Publications Department** 100 Barr Harbor Drive

West Conshohocken, PA 19428-2959

Telephone: (610) 832-9585 FACSIMILE: (610) 832-9555

Society of Automotive Engineers (SAE)

400 Commonwealth Drive Warrendale, PA 15096-0001

#### APPENDIX 1

# Qualification Check Lists, Affidavits and Test Report Forms

Hydraulic Fluids

MIL-PRF-46170 MIL-PRF-6083

Brake Fluid

MIL-PRF-46176

Grease

MIL-PRF-10924

Solid Film Lubricants

MIL-PRF-46010 MIL-PRF-46147

Preservative Oils

MIL-PRF-32033 MIL-PRF-3150

Lubricating Oil

MIL-L-53131

#### MIL-PRF-46170 QUALIFICATION CHECKLIST

For your convenience, the requirements delineated in Part IV for Original Approval have been outlined in the following checklist. A letter requesting qualification shall be sent by the supplier to this office initially. A letter response will be returned stating the qualification fee and any applicable exceptions to the following listed items. Then the following list shall be completed, signed by the manufacturer to insure that all requirements are completed, and submitted with all requested items to this office. ALL ITEMS listed below shall be shipped AT THE SAME TIME to the following address:

U.S. ARMY TANK-AUTOMOTIVE AND ARMAMENTS COMMAND Petroleum and Water Business Area ATTN: AMSTA-TR-D (210) 6501 E. 11 Mile Road Warren, MI 48397-5000

- 1. () Evidence of Manufacturing Facility Approval for new "Original" or "Reblend" qualifications.
- 2. () Evidence of Plant Filling Approval for new "Original" or "Reblend" qualifications.
  - Qualification Samples, plainly identified with a securely attached, durable tag or label with the following:

MIL-PRF-46170 SAMPLE FOR QUALIFICATION INSPECTION

Name of Manufacturer:

Product Name:

Product Type:

Product Formula Number:

Date of Manufacture:

- 2 gallons of finished product (submitted in metal or non-breakable glass containers).
- Complete formulation listed on the Formulation Disclosure Document, signed by a corporate official and notarized. This is considered proprietary information and will be treated as such.
- 5. () Laboratory test report, in the same format as shown in this Guide, with data from the manufacturer's laboratory or a commercial laboratory, showing test results for all requirements of the specification.
- 6. () Completed affidavit.

3. ()

4. ()

- 7. () Current Material Safety Data Sheets (MSDS) in accordance with FED-STD-313B for the finished product and each ingredient.
- 8. () Certified check for the designated amount made payable to the Treasurer of the United States.
- 9. () Copy of hazardous warning label which will be printed on all containers. The label must conform to the most recent federal guidance for labeling of hazardous substances and must also contain any specific labeling required by the specification.

|                      | Signature                          |
|----------------------|------------------------------------|
| (Corporate Official) |                                    |
| ` '                  |                                    |
|                      |                                    |
|                      | (Typed Name of Corporate Official) |

# MIL-PRF-46170 QUALIFICATION AFFIDAVIT

| In submitting,   | , which meets the requirements of MIL-PRF-46170,  |
|--|---|
| (product name) (product formula no.)   |   |
| ·  |   |
| (manufacturer's name and address)  | ,   |
| (1) Agrees to be bound by all of the provisions and terms se   | t forth in this document.   |
|  | rized by the manufacturer to rebrand and distribute the product under his fication from the actual manufacturer that he is authorized to rebrand and and Affidavit).  |
| (3) Has determined from actual tests (within the limits of test product conforms to the applicable specification. (Test report | st equipment commonly available, unless otherwise specified) that the rts and data should be furnished with the application.)   |
| (4) Will supply items for test which are representative of the   | e manufacturer's production.  |
| (5) Will supply for use by the Government, products which  | meet the requirements of the specification in every respect.  |
| (6) Will not apply for a retest of the product until satisfactor previous tests have been corrected. (Test reports may be req  | y evidence is furnished that all of the defects which were disclosed by uired as evidence.)   |
| · ·  | product(s) which has received Department of Defense Qualification the Department of Defense in any way recommends or endorses the   |
| (8) Will notify the responsible activity of any change in his  | product after qualification approval.   |
| he listed product(s) is still available from the listed plant, ca  | certification signed by a responsible official of management, attesting that n be produced under the same conditions as originally qualified, i.e., a part number or designation, and meets the requirements of the current |
| Date_  |   |
| Subscribed and sworn to before me  |   |
| his day of, 19   | (Name of organization)  |
| (Notary Public)  | (Signature of Corp. Officer)  |
| Notary Public in and for the   |   |
| County of  | (Typed name Corp. Officer)  |
| State of   |   |
|  | (Title of Corp. Officer)  |

My commission expires \_\_\_\_\_

# MIL-PRF-46170 FORMULATION DISCLOSURE

| DATE: MANUFACTURER: PLANT LOCATION: |  |                   |                    |          |   |
|-------------------------------------|--|-------------------|--------------------|----------|---|
| PRODUCT NAME:<br>PRODUCT TYPE:      |  |                   |                    |          |   |
| PRODUCT FORMULA N                   | IIIMBER:   |                   |                    |          |   |
|                                     |  |                   |                    |          |   |
| We the manufacturer, certif         | (product name)   |                   |                    |          |   |
| submitted for qualification         | under MIL-PRF-46170 co                                   | ntains the follow | ving:              |          |   |
| COMPONENT                           | CHEMICAL NAI   | MЕ                | WT%                | SUPPLIER |   |
|                                     |  |                   |                    |          |   |
|                                     |  |                   |                    |          |   |
|                                     |  |                   |                    |          |   |
|                                     |  |                   |                    |          |   |
|                                     |  |                   |                    |          |   |
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|                                     |  |                   |                    |          |   |
|                                     |  |                   |                    |          |   |
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|                                     |  |                   |                    |          |   |
|                                     |  |                   |                    |          |   |
|                                     |  |                   |                    |          |   |
|                                     |  |                   |                    |          |   |
|                                     |  |                   |                    |          |   |
|                                     |  |                   |                    |          |   |
|                                     |  |                   |                    |          |   |
|                                     | tify that this product does n<br>andard (29CFR1910.1200) |                   |                    |          |   |
|                                     |  | Date _            |                    |          |   |
| Subscribed and sworn to before n    | ne   |                   |                    |          |   |
| this day of                         | , 19   | (Name o           | of Organization)   |          | _ |
| (Notary Public)                     |  | (Signatu          | re, Corporate Offi | cer)     | _ |
| Notary Public in and for th         | ne   |                   |                    |          |   |
| 1 total y 1 dolle ill alia for th   | 10   | (Typed Name Corp  | orate Officer)     |          | - |
| County of                           |  |                   |                    |          |   |
| State of                            |  |                   |                    |          |   |

(Title of Corporate Officer)

My commission expires \_\_\_\_\_

# MIL-PRF-46170 QUALIFICATION MANUFACTURER'S LABORATORY TEST DATA

DATE:

PRODUCT NAME: PRODUCT TYPE:

PRODUCT FORMULA NUMBER:

MANUFACTURER: PLANT ADDRESS:

#### FINISHED PRODUCT REQUIREMENTS

Page 1

| Test   | Method     | Requirement         | Results |
|--|------------|---------------------|---------|
| Viscosity, Cst                               | ASTM D445  |                     |         |
| @ 40°C, max                                  |            | 19.5                |         |
| @ 100°C, min                                 |            | 3.4                 |         |
| @ -40°C, max                                 |            | 2600                |         |
| @ -54°C, max                                 |            | Report              |         |
| Trace sediment, ml, max                      | ASTM D2273 | 0.005               |         |
| Evaporation loss, %, max                     | ASTM D972  | 5.0                 |         |
| 149°C, 22 hours                              |            |                     |         |
| Flash point, °C, min                         | ASTM D92   |                     |         |
| type I                                       |            | 218                 |         |
| type II                                      |            | 204                 |         |
| Fire point, °C, min                          | ASTM D92   | 246                 |         |
| Pour point, °C, max                          | ASTM D97   | -54                 |         |
| Water, %, max                                | ASTM D1744 | 0.05                |         |
| Acid number, mg KOH                          | ASTM D974  | 0.20                |         |
| Autoignition temperature, °C, min            | ASTM E659  | 343                 |         |
| Bulk modulus, isothermal secant,             |            | -                   |         |
| kPa, (psi), max                              | 4.6.3*     | $1.379 \times 10^6$ |         |
| Water sensitivity,                           |            |                     |         |
| % transmittance, min                         | 4.6.5*     | 90                  |         |
| Specific gravity                             | ASTM D287  | Report              |         |
| Galvanic corrosion                           | FTM 5322   | pass                |         |
| Corrosiveness & oxidation stability,         |            |                     |         |
| 121°C, 168 hours FTM 53                      |            |                     |         |
| Corrosiveness, wt change, mg/cm <sup>2</sup> | , max      |                     |         |
| cadmium                                      |            | 0.2                 |         |
| steel  |            | 0.2                 |         |
| aluminum                                     |            | 0.2                 |         |
| magnesium                                    |            | 0.2                 |         |
| copper                                       |            | 0.6                 |         |

<sup>\*</sup> These are paragraphs in MIL-PRF-46170 where the Method is outlined.

| Test                                       | Method            |      | Requirement  | Results |
|--|-------------------|------|--------------|---------|
| Corrosiveness & oxidation stability:       |                   |      |              |         |
| Appearance:                                |                   |      |              |         |
| cadmium                                    |                   |      | no corrosion |         |
| steel                                      |                   |      | no corrosion |         |
| aluminum                                   |                   |      | no corrosion |         |
| magnesium                                  |                   |      | no corrosion |         |
| copper, ASTM D130, ma                      | ах                | 2    |              |         |
| Oxidation stability:                       |                   |      |              |         |
| viscosity change, %, max                   |                   | ± 10 |              |         |
| acid # change, mg KOH/                     | •                 |      | + 0.30       |         |
| Low temperature stability                  | FTM 3458          |      | pass         |         |
| Rust prevention, 100 hours                 | ASTM D1748        |      | pass         |         |
| Swelling of synthetic rubber, %            | FTM 3603          |      | 15 to 25     |         |
| Solid particle contamination:              |                   |      |              |         |
| Particle size, micron, max Autom           | atic counter      |      | 10.000       |         |
| 5 to 25                                    |                   | 2.50 | 10,000       |         |
| 26 to 50                                   |                   | 250  | <b>7</b> 0   |         |
| 51 to 100                                  |                   | 1.0  | 50           |         |
| over 100                                   | ACTN A F212       | 10   | 0.5          |         |
| Gravimetric, mg/100ml, max                 | ASTM F313         |      | 0.5          |         |
| Filtration time, minutes, max              | FTM 3009          |      | 15           |         |
| Foaming:                                   | ASTM D892         |      | 65/0         |         |
| Sequence 1, ml, max                        |                   |      | 65/0<br>65/0 |         |
| Sequence 2, ml, max<br>Sequence 3, ml, max |                   |      | 65/0         |         |
| Lubricity, scar diameter, mm, max ASTM     | D4172             |      | 03/0         |         |
| 10 kg load                                 | D41/2             |      | 0.30         |         |
| 40 kg load                                 |                   |      | 0.65         |         |
| Compatibility                              | 4.6.2*            |      | 0.03         |         |
| Fluid A                                    | 4.0.2             |      | compatible   |         |
| Fluid B                                    |                   |      | compatible   |         |
| Fluid C                                    |                   |      | compatible   |         |
| Fluid D                                    |                   |      | compatible   |         |
| MIL-H-5606                                 |                   |      | compatible   |         |
| MIL-PRF-6083                               |                   |      | compatible   |         |
| MIL-H-83282                                |                   |      | compatible   |         |
| High temperature - high pressure           |                   |      | vompuviorv   |         |
| spray ignition FTM 6052                    |                   |      | pass         |         |
| Flame propagation                          | 4.6.4.1*          |      | 0.30         |         |
| Color of finished fluid, type II           | 4.6.8*            |      | pass         |         |
| Storage stability, 12 months               | FTM 3465 and      |      | 1            |         |
| <u> </u>                                   | storage stability | 7    |              |         |
|  | tests (attached)  |      | pass         |         |
| Workmanship                                | 3.4.14*           |      | pass         |         |
| ÷  |                   |      | =            |         |

st These are paragraphs in MIL-PRF-46170 where the Method is outlined.

# MIL-PRF-46170 STORAGE STABILITY REQUIREMENTS

| Test                                   | Method            |     | Requirement | Results |
|--|-------------------|-----|-------------|---------|
| Viscosity, Cst                         | ASTM D445         |     |             |         |
| @ 40°C, max                            |                   |     | 19.5        |         |
| @ 100°C, min                           |                   |     | 3.4         |         |
| @ -40°C, max                           |                   |     | 2600        |         |
| @ -54°C, max                           |                   |     | Report      |         |
| Trace sediment, ml, max                | ASTM D2273        |     | 0.005       |         |
| Evaporation loss, %, max               | ASTM D972         |     | 5.0         |         |
| 149°C, 22 hours                        |                   |     |             |         |
| Flash point, °C, min                   | ASTM D92          |     |             |         |
| type I                                 |                   |     | 218         |         |
| type II                                |                   |     | 204         |         |
| Fire point, °C, min                    | ASTM D92          |     | 246         |         |
| Pour point, °C, max                    | ASTM D97          |     | -54         |         |
| Water, %, max                          | <b>ASTM D1744</b> |     | 0.05        |         |
| Acid number, mg KOH                    | ASTM D974         |     | 0.20        |         |
| Autoignition temperature, °C, min ASTM | E659              | 343 |             |         |
| Water sensitivity,                     |                   |     |             |         |
| % transmittance, min                   | 4.6.5*            |     | 90          |         |
| Specific gravity                       | ASTM D287         |     | Report      |         |
| Galvanic corrosion                     | FTM 5322          |     | pass        |         |
| Low temperature stability              | FTM 3458          |     | pass        |         |
| Rust prevention, 100 hours             | <b>ASTM D1748</b> |     | pass        |         |
| Swelling of synthetic rubber, %        | FTM 3603          |     | 15 to 25    |         |
| Solid particle contamination:          |                   |     |             |         |
| Particle size, micron, max Automa      | itic counter      |     |             |         |
| 5 to 25                                |                   |     | 10,000      |         |
| 26 to 50                               |                   | 250 |             |         |
| 51 to 100                              |                   |     | 50          |         |
| over 100                               |                   | 10  |             |         |
| Gravimetric, mg/100ml, max             | ASTM F313         |     | 0.5         |         |
| Filtration time, minutes, max          | FTM 3009          |     | 15          |         |
| Foaming:                               | ASTM D892         |     |             |         |
| Sequence 1, ml, max                    |                   |     | 65/0        |         |
| Sequence 2, ml, max                    |                   |     | 65/0        |         |
| Sequence 3, ml, max                    |                   |     | 65/0        |         |
| Lubricity, scar diameter, mm, max ASTM | D4172             |     |             |         |
| 10 kg load                             |                   |     | 0.30        |         |
| 40 kg load                             |                   |     | 0.65        |         |
| Color of finished fluid, type II       | 4.6.8*            |     | pass        |         |
| Workmanship                            | 3.4.14*           |     | pass        |         |
|  |                   |     |             |         |

<sup>\*</sup> These are paragraphs in MIL-PRF-46170 where the Method is outlined.

#### MIL-PRF-6083 QUALIFICATION CHECKLIST

For your convenience, the requirements delineated in Part IV for Original Approval have been outlined in the following checklist. A letter requesting qualification shall be sent by the supplier to this office initially. A letter response will be returned stating the qualification fee and any applicable exceptions to the following listed items. Then the following list shall be completed, signed by the manufacturer to insure that all requirements are completed, and submitted with all requested items to this office. ALL ITEMS listed below shall be shipped AT THE SAME TIME to the following address:

U.S. ARMY TANK-AUTOMOTIVE AND ARMAMENTS COMMAND Petroleum and Water Business Area ATTN: AMSTA-TR-D (210) 6501 E. 11 Mile Road Warren, MI 48397-5000

- 1. () Evidence of Manufacturing Facility Approval for new "Original" or "Reblend" qualifications.
- 2. () Evidence of Plant Filling Approval for new "Original" or "Reblend" qualifications.
- 3. () Qualification Samples plainly identified with a securely attached, durable tag or label with the following:

MIL-PRF-6083 SAMPLE FOR QUALIFICATION INSPECTION

Name of Manufacturer:

Product Name:

Product Formula Number:

Date of Manufacture:

- 2 gallons of the finished product (submitted in metal or non-breakable glass containers).
- 4. () Complete formulation listed on the Formulation Disclosure Document, signed by a corporate official and notarized. This is considered proprietary information and will be treated as such.
- 5. () Laboratory test report, in the same format as shown in this Guide, with data from the manufacturer's laboratory or a commercial laboratory, showing test results for all requirements of the specification.
- 6. () Completed affidavit.
- 7. () Current Material Safety Data Sheets (MSDS) in accordance with FED-STD-313B for the finished product and each ingredient.
- 8. () Certified check for the designated amount made payable to the Treasurer of the United States.
- 9. () Copy of hazardous warning label which will be printed on all containers. The label must conform to the most recent federal guidance for labeling of hazardous substances and must also contain any specific labeling required by the specification.

|                      | Signature |
|----------------------|-----------|
| (Corporate Official) |           |
|                      |           |

(Typed Name of Corporate Official)

# MIL-PRF-6083 QUALIFICATION AFFIDAVIT

| In submitting   | , which meets the requirements of MIL-PRF-6083  | 3,       |
|---|---|----------|
| (product name)  | (product formula no.)   |          |
| (manufacturer's name and addres   |   |          |
| (1) Agrees to be bound by all of the prov   | ions and terms set forth in this document.  |          |
|   | distributor authorized by the manufacturer to rebrand and distribute the product shall furnish certification from the actual manufacturer that he is authorized to reesignation (Rebrand Affidavit).  |          |
|   | in the limits of test equipment commonly available, unless otherwise specified) ation. (Test reports and data should be furnished with the application.)  | that the |
| (4) Will supply items for test which are r  | presentative of the manufacturer's production.  |          |
| (5) Will supply for use by the Governme   | r, products which meet the requirements of the specification in every respect.  |          |
| (6) Will not apply for a retest of the production previous tests have been corrected. (Test | ct until satisfactory evidence is furnished that all of the defects which were discleports may be required as evidence.)  | osed by  |
|   | r otherwise that a product(s) which has received Department of Defense Qualifico qualified, or that the Department of Defense in any way recommends or endors   |          |
| (8) Will notify the responsible activity or   | any change in his product after qualification approval.   |          |
| the listed product(s) is still available from   | Activity, submit certification signed by a responsible official of management, at the listed plant, can be produced under the same conditions as originally qualifier, manufacturer's part number or designation, and meets the requirements of the | d, i.e., |
| •   | Date  |          |
| Subscribed and sworn to before me   |   |          |
| this, 19  | . (Name of Organization)  | _        |
| (Notary Public)   | (Signature of Corp. Officer)  | _        |
| Notary Public in and for the  | (Typed Name Corp. Officer)  | _        |
| County of   |   |          |
| State of  | (Title of Corp. Officer)  | _        |
| My commission expires   | 1 /   |          |

# MIL-PRF-6083 FORMULATION DISCLOSURE

| DATE:<br>MANUFACTURER:<br>PLANT LOCATION:<br>PRODUCT FORMULA N<br>PRODUCT NAME: | UMBER:                                   |                   |                     |          |   |
|---|--|-------------------|---------------------|----------|---|
| We the manufacturer, certif   | fy that                                  |                   |                     |          |   |
| submitted for qualification   | (product name)<br>under MIL-PRF-6083 con | tains the followi | ng:                 |          |   |
| COMPONENT   | CHEMICAL NA                              | ME                | <u>WT%</u>          | SUPPLIER |   |
|   |  |                   |                     |          |   |
|   |  |                   |                     |          |   |
|   |  |                   |                     |          |   |
|   |  |                   |                     |          |   |
|   |  |                   |                     |          |   |
|   |  |                   |                     |          |   |
|   |  |                   |                     |          |   |
| In addition, we hereby cert Hazard Communication States above.                  |  |                   |                     |          |   |
|   |  | Date _            |                     |          |   |
| Subscribed and sworn to before m  | e  |                   |                     |          |   |
| this day of   | , 19                                     | (Name o           | f Organization)     |          | - |
| (Notary Public)   |  | (Signatur         | re, Corporate Offic | cer)     | _ |
| Notary Public in and for th   |  | (Typed Name Corpo | arata Officar)      |          |   |
| County of   |  | (Typed Name Corpo | orate Officer)      |          |   |
| State of  |  |                   |                     |          |   |
| My commission expires   |  | (Title of         | Corporate Officer   | )        |   |

# MIL-PRF-6083 QUALIFICATION MANUFACTURER'S LABORATORY TEST DATA

DATE:

PRODUCT NAME:

PRODUCT FORMULA NUMBER:

MANUFACTURER: PLANT ADDRESS:

#### FINISHED PRODUCT REQUIREMENTS

Page 1

| Test   | Method        | Requirement  | Results |
|--|---------------|--------------|---------|
| Corrosion inhibitors                         | 4.6.6*        |              |         |
| Chloride content                             |               | 0.02         |         |
| Sulfate content                              |               | 0.05         |         |
| Acid number                                  |               | 0.10         |         |
| Viscosity, Cst                               | ASTM D445     |              |         |
| @ 40°C, min                                  |               | 13           |         |
| @ -40°C, max                                 |               | 800          |         |
| @ -54°C, max                                 |               | 3500         |         |
| Pour point, °C, max                          | ASTM D97      | -59          |         |
| Flash point, °C, min                         | ASTM D92      | 82           |         |
| Acid number, mg KOH                          | ASTM D974     | 0.20         |         |
| Trace sediment, ml, max                      | ASTM D2273    | 0.005        |         |
| Water, %, max                                | ASTM D1744    | 0.05         |         |
| Color of finished fluid                      | 4.6.1.2* pass |              |         |
| Corrosiveness & oxidation stability,         | 1             |              |         |
| 121°C, 168 hours FTM 53                      | 308           |              |         |
| Corrosiveness, wt change, mg/cm <sup>2</sup> | , max         |              |         |
| cadmium                                      | ,             | 0.2          |         |
| steel  |               | 0.2          |         |
| aluminum                                     |               | 0.2          |         |
| magnesium                                    |               | 0.2          |         |
| copper                                       |               | 0.6          |         |
| Appearance:                                  |               |              |         |
| cadmium                                      |               | no corrosion |         |
| steel  |               | no corrosion |         |
| aluminum                                     |               | no corrosion |         |
| magnesium                                    |               | no corrosion |         |
| copper, ASTM D130, ma                        | x 2           |              |         |
| Oxidation stability:                         |               |              |         |
| viscosity change, %, max                     | -5  to  +2    | 20           |         |
| acid # change, mg KOH/g                      | g, max        | + 0.30       |         |
| Copper Corrosion                             | ASTM D130     | 3a           |         |
| Rust prevention, 100 hours                   | ASTM D1748    | pass         |         |
| Low temperature stability                    | FTM 3458      | pass         |         |

<sup>\*</sup> These are paragraphs in MIL-PRF-6083 where the Method is outlined.

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| Test                                   | Method           | Requirement  | Results |
|--|------------------|--------------|---------|
| Shear stability,                       |                  |              |         |
| % viscosity decrease                   | 4.6.4*           | 2.0          |         |
| Swelling of synthetic rubber, %        | FTM 3603         | 19.0 to 28.0 |         |
| Evaporation loss, %, max               | ASTM D972        | 70.0         |         |
| 100°C, 22 hours                        |                  |              |         |
| Solid particle contamination:          |                  |              |         |
| Particle size, micron, max Autom       | atic counter     |              |         |
| 5 to 25                                |                  | 10,000       |         |
| 26 to 50                               | 250              |              |         |
| 51 to 100                              |                  | 50           |         |
| over 100                               | 10               |              |         |
| Gravimetric, mg/100ml, max             | ASTM F313        | 0.5          |         |
| Filtration time, minutes, max          | FTM 3009         | 15           |         |
| Specific gravity                       | ASTM D287        | Report       |         |
| Galvanic corrosion                     | FTM 5322         | pass         |         |
| Lubricity, scar diameter, mm, max ASTM | -                | oad          |         |
| Foaming:                               | ASTM D892        |              |         |
| Sequence 1, ml, max                    |                  | 65/0         |         |
| Sequence 2, ml, max                    |                  | 65/0         |         |
| Sequence 3, ml, max                    |                  | 65/0         |         |
| Storage stability, 12 months           | FTM 3465 and     |              |         |
| storage stability                      |                  |              |         |
|  | tests (attached) | pass         |         |
| Workmanship                            | 3.4.14*          | pass         |         |

<sup>\*</sup> These are paragraphs in MIL-PRF-6083 where the Method is outlined.

| Test                                   | Method            | Requirement  | Results |
|--|-------------------|--------------|---------|
| Viscosity, cSt                         | ASTM D445         |              |         |
| @ 40°C, max                            |                   | 13           |         |
| @ -40°C, max                           |                   | 800          |         |
| <i>@</i> , -54°C, max                  |                   | 3500         |         |
| Pour point, °C, max                    | ASTM D97          | -59          |         |
| Flash point, °C, min                   | ASTM D92          | 82           |         |
| Acid number, mg KOH                    | ASTM D974         | 0.20         |         |
| Trace sediment, ml, max                | ASTM D2273        | 0.005        |         |
| Water, %, max                          | ASTM D1744        | 0.05         |         |
| Color of finished fluid                | 4.6.1.2* pass     |              |         |
| Copper Corrosion                       | ASTM D130         | 3a           |         |
| Rust prevention, 100 hours             | <b>ASTM D1748</b> | pass         |         |
| Low temperature stability              | FTM 3458          | pass         |         |
| Swelling of synthetic rubber, %        | FTM 3603          | 19.0 to 28.0 |         |
| Evaporation loss, %, max               | ASTM D972         | 70.0         |         |
| 100°C, 22 hours                        |                   |              |         |
| Solid particle contamination:          |                   |              |         |
| Particle size, micron, max Automa      | atic counter      |              |         |
| 5 to 25                                |                   | 10,000       |         |
| 26 to 50                               | 250               |              |         |
| 51 to 100                              |                   | 50           |         |
| over 100                               | 10                |              |         |
| Gravimetric, mg/100ml, max             | ASTM F313         | 0.5          |         |
| Filtration time, minutes, max          | FTM 3009          | 15           |         |
| Specific gravity                       | ASTM D287         | Report       |         |
| Galvanic corrosion                     | FTM 5322          | pass         |         |
| Lubricity, scar diameter, mm, max ASTM | D4172             |              |         |
| 40 kg load                             |                   | 1.00         |         |
| Foaming:                               | ASTM D892         |              |         |
| Sequence 1, ml, max                    |                   | 65/0         |         |
| Sequence 2, ml, max                    |                   | 65/0         |         |
| Sequence 3, ml, max                    |                   | 65/0         |         |
| Workmanship                            | 3.4.14*           | pass         |         |

<sup>\*</sup> These are paragraphs in MIL-PRF-6083 where the Method is outlined.

The product represented by this qualification blend meets or exceeds the requirements of MIL-PRF-6083.

Prepared By:

(Responsible Laboratory Official)

(Typed Name of Responsible Laboratory Official)

#### MIL-PRF-46176 QUALIFICATION CHECKLIST

For your convenience, the requirements delineated in Part IV for Original Approval have been outlined in the following checklist. The list shall be completed, signed by the manufacturer to insure all requirements are completed and submitted to this office. ALL ITEMS listed below should be mailed or shipped, as applicable, AT THE SAME TIME.

1. () The following qualification samples shall be submitted:

A new sample of the finished product will be submitted in a 5 gallon container with pour spout, and plainly identified with a securely attached, durable tag or label with the following:

SAMPLE FOR QUALIFICATION INSPECTION

(Military Specification Number)

Name of Manufacturer:

Product Formula Number:

Product Name:

Date of Manufacture:

Contents of Container:

- 2. () The complete formulation filled in on the Formulation Disclosure Document, signed by a corporate officer and notarized. This is considered proprietary information and will be treated as such.
- 3. () Material Safety Data Sheets in accordance with FED-STD-313B for each ingredient and the finished product.
- 4. () A certified test report in the same format as shown in this section, from the manufacturer or a commercial laboratory showing test results for all requirements of the specification.
- 5. () A completed qualification affidavit.
- 6. () One certified check for the designated amount made payable to the Treasurer of the United States.
- 7. () Items 2-6 should be mailed at the same time qualification samples are shipped.

Send all items to the following address:

U.S. ARMY TANK-AUTOMOTIVE AND ARMAMENTS COMMAND

Petroleum and Water Business Area ATTN: AMSTA-TR-D (210) 6501 E. 11 Mile Road Warren, MI 48397-5000

If there are any questions, please contact this office at (810) 574-4702

| ignature                      |  |
|-------------------------------|--|
| (Corporate Officer)           |  |
| •                             |  |
|                               |  |
|                               |  |
| (Typed Name of Corp. Officer) |  |

# MIL-PRF-46176 QUALIFICATION AFFIDAVIT

| In submitting   |                           | , which meets the requirements of MIL-PRF-46176,  |
|---|---------------------------|---|
| (product name)  | (product code no.)        |   |
| (manufacturer's nan   | ne and address)           | ,   |
| (1) Agrees to be bound by all of the provis   | ions and terms set fort   | h in this document.   |
|   | shall furnish certificati | by the manufacturer to rebrand and distribute the product under his ion from the actual manufacturer that he is authorized to rebrand and Affidavit).   |
|   |                           | nipment commonly available, unless otherwise specified) that the nd data should be furnished with the application.)   |
| (4) Will supply items for test which are rep  | presentative of the mar   | nufacturer's production.  |
| (5) Will supply for use by the Government   | , products which meet     | the requirements of the specification in every respect.   |
| (6) Will not apply for a retest of the production previous tests have been corrected. (Test r |                           | idence is furnished that all of the defects which were disclosed by d as evidence.)   |
|   |                           | uct(s) which has received Department of Defense Qualification<br>Department of Defense in any way recommends or endorses the  |
| (8) Will notify the responsible activity of a   | any change in his produ   | uct after qualification approval.   |
| the listed product(s) is still available from   | the listed plant, can be  | ication signed by a responsible official of management, attesting that produced under the same conditions as originally qualified, i.e., t number or designation, and meets the requirements of the current |
|   | DATE                      |   |
| Subscribed and sworn to before me this day of, 19   |                           | (Name of Organization)  |
| (Notary Public)   | (Signature of Corp. O     | officer)  |

(Typed name of Corp. Officer)

(Title of Corp. Officer)

24

Notary Public in and for the

State of \_\_\_

County of \_\_\_\_\_

My commission expires \_\_\_\_\_

# MIL-PRF-46176 FORMULATION DISCLOSURE FOR QUALIFICATION

| DATE:<br>MANUFACTURER:<br>PLANT LOCATION:<br>PRODUCT NAME:<br>PRODUCT FORMULA | NO.:             |                 |               |  |  |
|---|------------------|-----------------|---------------|--|--|
| We the manufacturer, co   |                  |                 |               |  |  |
|   | (product name)   |                 |               |  |  |
| submitted for qualificati   | on under MIL-PRF | -46176B contain | s the follo   | wing:                                  |  |
| COMPONENT   | CHEMICAL NA      | ME              | WT%           | SUPPLIER                               |  |
|   |                  |                 |               |  | -  |
|   |                  |                 |               |  | -  |
|   |                  |                 |               |  | -  |
|   |                  |                 |               |  | -<br>stituents as defined under<br>ame formulation as stated |
| Subscribed and sworn to before  |                  | DATE            |               |  | _  |
| this day of,  | , 19             | (Name o         | of Organizati | on)                                    |  |
| (Notary Public)   |                  | (Signatu        | ıre, Corp. Of | ficer)                                 |  |
| Notary Public in and for the County of  |                  | (Typed          | Name, Corp.   | Officer)                               |  |
| State of  |                  | (Title of       | f Corp. Offic | er)                                    |  |
| My commission expires   |                  | (True of        | Corp. Offic   | ω, , , , , , , , , , , , , , , , , , , |  |

#### Petroleum and Water Business Area Warren, MI 48397-5000

# MIL-PRF-46176 QUALIFICATION LABORATORY REPORT

Date:

Product Name: Product Formula No.: Plant Location: Submitted By: Manufacturer:

Qualification for MIL-PRF-46176

| Para.Test | Requirement                                    | Results   |
|-----------|--|---|
| 3.3.1     | Equilibrium reflux boiling point 4.3.3.1*      | 260°C min   |
| 3.3.2     | Wet boiling point 4.3.3.2*                     | 207°C min   |
| 3.3.3     | Flash point 4.3.3.3*                           | 204°C min   |
| 3.3.4     | Viscosity @ -55°C<br>@ 100°C<br>ASTM D445      | 900 cSt max<br>1.3 cSt min  |
| 3.3.5     | Stroking performance 4.3.3.5*                  | meeting requirements specified in 3.3.5.1 through 3.3.5.9   |
| 3.3.5.1   | Cylinder and piston diameter change 4.3.3.5.1* | changes shall not exceed 0.13 mm  |
| 3.3.5.2   | Cup base diameter change 4.3.3.5.2*            | Changes shall not exceed 0.90 mm  |
| 3.3.5.3   | Cup hardness change 4.3.3.5.3*                 | Decrease shall not exceed 15 points   |
| 3.3.5.4   | Cup lip interference set 4.3.3.5.4*            | Shall not exceed 65 percent (%)   |
| 3.3.5.5   | System pressure change 4.3.3.5.5*              | Shall not increase more than 241 kPa or decrease more than 345 kPa during any 12-hour period of stroking      |
| 3.3.5.6   | System fluid loss during test 4.3.3.5.6*       | The volume loss shall not exceed 36 mL at the end of any 24-hour period of the stroking test                  |
| 3.3.5.7   | System fluid loss – end during test 4.3.3.5.7* | The volume loss shall not exceed 36 mL during the 100 strokes   |
| 3.3.5.8   | Fluid sediment 4.3.3.5.8*                      | Fluid shall not contain more than 2% sediment by volume after completion of the stroking test                 |
| 3.3.5.9   | Piston performance 4.3.3.5.9*                  | During the stroking, the master cylinder piston and wheel cylinder pistons shall show no improper functioning |

#### Qualification for MIL-PRF-46176

| Para.Test | Requirement                                   | Results  |
|-----------|---|--|
| 3.4.1     | Corrosiveness                                 | The corrosiveness of the brake fluid shall be demonstrated   |
| 3.4.1     | 4.3.4.1                                       | meeting requirement specified in 3.4.1.1 through 3.4.1.7   |
| 3.4.1.1   | Condition of cups 4.3.4.1.1*                  | the rubber cups shall show no sloughing, tackiness, blisters, or any other form of disintegration  |
| 3.4.1.2   | Cup base diameter change 4.3.4.1.2*           | the change shall be not less than $0.03~\mathrm{mm}$ and not more than $1.40~\mathrm{mm}$  |
| 3.4.1.3   | Cup hardness change 4.3.4.1.3*                | the decrease in the hardness shall not exceed 15 points  |
| 3.4.1.4   | Condition of metal strips 4.3.4.1.4*          | The metal strips shall not be pitted nor etched after exposure to the brake fluid  |
| 3.4.1.5   | Metal strip weight change 4.3.4.1.5*          | The permissible change in weight of the strips shall be as specified in table I of the specification   |
| 3.4.1.6   | Condition of brake fluid 4.3.4.1.5            | The brake fluid shall exhibit no gelling at 25 +/- 5 C, and no crystallization deposit shall form, after completion of the corrosiveness test as specified in 4.3.4.1  |
| 3.4.1.7   | Fluid sediment 4.3.4.1.7*                     | The brake fluid shall not contain more than 0.10% sediment by volume after completion of the corrosiveness test  |
| 3.4.2.1   | Volume swell 4.3.4.2.1*                       | Volume swell shall meet the requirements of table II   |
| 3.4.2.2   | Base diameter change 4.3.4.2.2*               | Change shall meet the requirements of table II   |
| 3.4.2.3   | Hardness change 4.3.4.2.3*                    | Change shall meet the requirements of table II   |
| 3.4.2.4   | Condition of specimens 4.3.4.2.4*             | Test specimen shall show no sloughing, tackiness, blisters, or any other form of disintegration  |
| 3.5.1.1   | Fluid mixture transparency at -40 C 4.3.5.1.1 | A 50/50 mixture of the brake fluid to be tested and previously qualified brake fluid, shall be transparent after being subject to a temperature of -40 +/-2 C for 24 h |
| 3.5.1.2   | Fluid mixture transparency at 60 C 4.3.5.1.2* | Brake fluid mixture shall transparent after being subjected to a temperature of 60 +/- 2 C for 24 h  |
| 3.5.1.3   | Fluid mixture sediment 4.3.5.1.3              | Brake fluid mixture shall not contain more than 0.05% of sediment by volume after being subjected to a temperature of $60 \pm 2$ for 24 h                              |
| 3.5.1.4   | Fluid mixture transparency at 25 C 5.1.4*     | Brake fluid mixture shall regain its original degree of clarity after stabilizing at $25 + -5 \mathrm{C}$  |

\* These are paragraphs in MIL-PRF-46176 where the Method is outlined.

# Qualification for MIL-PRF-46176

| Para.Test     | Requirement                         | Results  |
|---------------|-------------------------------------|--|
| 3.6.1 4.3.6.1 | High temperature stability          | The equilibrium reflux boiling point of the brake fluid, after the brake fluid has been subjected to a temperature of 185 +/-2 C for a minimum of 2 h, shall not decrease by more than 5 C from the equilibrium reflux boiling point |
| 3.6.2.1       | Appearance at -55 C<br>4.3.6.2.1    | The brake fluid shall show no stratification, separation, precipitation, or crystallization after being subjected to a temperature of -55 C for a minimum of 6 hours   |
| 3.6.2.2       | Fluidity at -55 C<br>4.3.6.2.2      | The brake fluid shall remain capable of flowing after being subjected to a temperature of -55 c for a minimum of 6 h   |
| 3.6.2.3       | Appearance at 25 C<br>4.3.6.2.3     | The brake fluid shall regain its original degree of clarity after stabilizing at $25 + -5$   |
| 3.6.3.1       | Water pick-up 4.3.6.3.1             | the water pick up of the brake fluid, humidified shall not exceed 0.35 % by weight   |
| 3.6.3.2       | Appearance at -40 C<br>4.3.6.3.2    | The brake fluid, humidified, shall show no stratification, separation, precipitation, or crystallization after being subjected to a temperature of -40 C for 144 hours   |
| 3.6.3.3       | Fluidity at -40 C<br>4.3.6.3.3      | The brake fluid, humidified, shall remain capable of flowing after being subjected to a temperature of -40 C for 144 h   |
| 3.6.3.4       | Appearance at 25 C 4.3.6.3.4        | The brake fluid, humidified, shall regain its original degree of clarity after being stabilized at 25 C for 4 hours  |
| 3.6.3.5       | Appearance at 60 C<br>4.3.6.3.5     | The brake fluid, humidified, shall show no stratification, separation, precipitation, or crystallization after being subjected to a temperature of 60 C for 22 hours   |
| 3.6.3.6       | Fluid sediment at 60 C<br>4.3.6.3.6 | The brake fluid, humidified, shall not contain more than 0.05 % sediment by volume after being subjected to a temperature of 60 C for 22 hours   |

<sup>\*</sup> These are paragraphs in MIL-PRF-46176 where the Method is outlined.

st These are paragraphs in MIL-PRF-46176 where the Method is outlined.

# MIL-PRF-46176 Qualification Laboratory Report Continuation

| Para. | Test | Requirement | Results |
|-------|------|-------------|---------|
|       |      |             |         |

st These are paragraphs in MIL-PRF-46176 where the Method is outlined.

#### MIL-L-53131 QUALIFICATION CHECKLIST

For your convenience, the requirements delineated in Part IV for Original Approval have been outlined in the following checklist. A letter requesting qualification shall be sent by the supplier to this office initially. A letter response will be returned stating the qualification fee and any applicable exceptions to the following listed items. Then the following list shall be completed, signed by the manufacturer to insure that all requirements are completed, and submitted with all requested items to this office. ALL ITEMS listed below shall be shipped AT THE SAME TIME to the following address:

U.S. ARMY TANK-AUTOMOTIVE AND ARMAMENTS COMMAND

Petroleum and Water Business Area ATTN: AMSTA-TR-D (210) 6501 E. 11 Mile Road

Warren, MI 48397-5000

- 1. () Evidence of Plant Blending Approval for new "Original" or "Reblend" qualifications.
- Evidence of Plant Filling Approval for new "Original" or "Reblend" qualifications. 2. ()
- 3. () Qualification Samples, plainly identified with a securely attached, durable tag or label with the following:

MIL-L-53131 SAMPLE FOR QUALIFICATION INSPECTION

Name of Manufacturer:

Product Name:

Product Code:

Grade:

Date of Manufacture:

Contents of Container:

- 2 gallons of finished product (submitted in metal or non-breakable glass containers).
- 4. () Complete formulation listed on the Formulation Disclosure Document, signed by a corporate official and notarized. This is considered proprietary information and will be treated as such.
- 5. () Laboratory test report, in the same format as shown in this Guide, with data from the manufacturer's laboratory or a commercial laboratory, showing test results for all requirements of the specification.
- Completed affidavit. 6. ()
- 7. () Current Material Safety Data Sheets (MSDS) in accordance with FED-STD-313B for the finished product and each ingredient.
- Certified check for the designated amount made payable to the Treasurer of the United States. 8.()
- 9.() Copy of hazardous warning label which will be printed on all containers. The label must conform to the most recent federal guidance for labeling of hazardous substances and must also contain any specific labeling required by the specification.

|                      | Signature |  |
|----------------------|-----------|--|
| (Corporate Official) | 2-8       |  |

(Typed Name of Corporate Official)

|   | MIL-L-53131 QUALIFIC             | ATION AFFIDAVIT  |                 |
|---|----------------------------------|--|-----------------|
| In submitting(product name)   | (product code no.)               | , which meets the requirements of MIL-L-53131,   |                 |
| (manufacturer's nam   | ne and address)                  | •  |                 |
| (1) Agrees to be bound by all of                                    | of the provisions and terms se   | t forth in this document.  |                 |
|   | distributor shall furnish certif | rized by the manufacturer to rebrand and distribute the profession from the actual manufacturer that he is authorized and Affidavit).  |                 |
|   |                                  | st equipment commonly available, unless otherwise speci<br>rts and data should be furnished with the application.)   | fied) that the  |
| (4) Will supply items for test v                                    | which are representative of the  | e manufacturer's production.   |                 |
| (5) Will supply for use by the                                      | Government, products which       | meet the requirements of the specification in every respe  | ct.             |
| (6) Will not apply for a retest of previous tests have been correct |                                  | y evidence is furnished that all of the defects which were uired as evidence.)   | disclosed by    |
| . /   | •                                | product(s) which has received Department of Defense Q the Department of Defense in any way recommends or of  |                 |
| (8) Will notify the responsible                                     | activity of any change in his    | product after qualification approval.  |                 |
| the listed product(s) is still available                            | ilable from the listed plant, ca | certification signed by a responsible official of managem<br>n be produced under the same conditions as originally quest<br>part number or designation, and meets the requirements | ialified, i.e., |
| Subscribed and sworn to before me                                   |                                  |  |                 |
| this day of, 1  | 9                                | (Name of organization)   |                 |
| (Notary Public)   |                                  | (Signature of Corp. Officer)   |                 |
| Notary Public in and for the  |                                  | (Typed name Corp. Officer)   |                 |
| County of   |                                  |  |                 |

(Title of Corp. Officer)

33

State of \_\_\_\_\_

My commission expires \_\_\_\_\_

## MIL-L-53131 FORMULATION DISCLOSURE

| DATE:<br>MANUFACTURER:<br>PLANT LOCATION:<br>PRODUCT DESIGNATIONS<br>GRADE: | ON:  |                                 |                          |  |
|---|--|---------------------------------|--------------------------|--|
| We the manufacturer, certi  | ify that   |                                 |                          |  |
| submitted for qualification   | (product designation)<br>under MIL-L-53131 contain | ins the following:              |                          |  |
| COMPONENT   | CHEMICAL NAM                                       | ME WT%                          | SUPPLIER                 |  |
|   |  |                                 |                          |  |
|   |  |                                 |                          |  |
|   |  |                                 |                          |  |
|   |  |                                 |                          |  |
|   |  |                                 |                          |  |
|   |  |                                 |                          |  |
|   |  | and the samples sent for        | qualification testing ar | ic constituents as defined under<br>e the same formulation as stated |
|   |  | Date                            |                          |  |
| Subscribed and sworn to before n  | ne   |                                 |                          |  |
| this day of   | , 19   | (Name of Organizati             | ion)                     |  |
| (Notary Public)   |  | (Signature, Corporat            | e Officer)               |  |
| Notary Public in and for th   | ne   | (Typed Name Corporate Office)   | r)                       |  |
| County of   |  | (1) ped Ivaine Corporate Office | • /                      |  |
| State of  |  |                                 |                          | -  |
| My commission expires   |  | (Title of Corporate C           | Officer)                 |  |

## MIL-L-53131 QUALIFICATION MANUFACTURER'S LABORATORY TEST DATA

| DATE:   | PRODUCT NAME:   |                 | PRODUCT CODE:   | GRADE:           |
|---|---|-----------------|---|------------------|
| MANUFACTU<br>PLANT ADDR   | RER:  |                 |   |                  |
| <u>Test</u>   |   | Results         | Method  |                  |
| _   | C, max<br>°C, min<br>•C, max  |                 | ASTM D445   |                  |
| Flash point, °C,<br>Pour point, °C,<br>Acid number, m<br>Corrosiveness &<br>150°C, 72 hours | , 22 hours<br>min<br>min<br>ng KOH/g, max<br>& oxidation stability,<br>s, wt change, mg/cm <sup>2</sup> , max<br>um |                 | ASTM D972<br>ASTM D92<br>ASTM D97<br>ASTM D974 or<br>ASTM D4636 | ASTM D664        |
| Oxidation stab  | oility: unge at 40 °C, %, max e, mg KOH/g, max ontamination: nicron, max  5 0 00                                    |                 | FTM 3009 or Automatic   | particle counter |
| Gravimetric, m  | ng/100ml, max<br>liameter, mm, max  |                 | ASTM D4898<br>ASTM D4172  |                  |
| 150 N<br>Workmanship<br>Storage stability   |   |                 | 3.8*<br>FTM 3465 and 3.7*                                       |                  |
| * These are par   | agraphs in MIL-L-53131  | where the meth  | od is outlined.   |                  |
| The product rep   | resented by this qualificat   | tion blend meet | s or exceeds the requirements o                                 | f MIL-L-53131.   |
|   | Prepared By: (Re  | esponsible Labo | ratory Official)  |                  |
|   |   | (Type Name      | and Title of Laboratory Officia                                 | ıl)              |

| Test Method                         |           |  |       | Requirement  |      |           |       |       |
|-------------------------------------|-----------|--|-------|--------------|------|-----------|-------|-------|
|                                     |           |  |       | <u>Grade</u> | 1.1  | 4.0       |       |       |
| V:i4C4                              | A CITIM I | <u>4</u>                               | 6     | 9            | 14   | <u>40</u> |       |       |
| Viscosity, cSt                      | ASTM 1    | D445                                   |       | 10.5         | 22.0 | 75.0      | 120.0 | 420.0 |
| @ 40°C, max                         |           |  |       | 18.5         | 33.0 | 75.0      | 130.0 | 420.0 |
| @ 100°C, min                        |           |  |       | 3.5          | 5.4  | 9.0       | 13.5  | 38.0  |
| @ -40°C, max                        |           |  |       | 3500         | 7900 | 30000     |       |       |
| Evaporation loss, %, max            |           | A COTTA                                | D070  | <b>5</b> 0   | 2.0  | 2.0       | 2.0   | 1.0   |
| 149°C, 22 hours                     |           | ASTM                                   |       | 5.0          | 3.0  | 3.0       | 2.0   | 1.0   |
| Flash point, °C, min                |           | ASTM                                   |       | 227          | 227  | 234       | 245   | 273   |
| Pour point, °C, min                 |           | ASTM                                   |       | -62          | -57  | -54       | -40   | -27   |
| Acid number, mg KOH/g, max          |           | ASTM                                   | D974  | 0.1          | 0.1  | 0.1       | 0.1   | 0.1   |
| Corrosiveness & oxidation stability | у,        |  |       |              |      |           |       |       |
| 150°C, 72 hours                     | 2         | ASTM                                   | D4636 |              |      |           |       |       |
| Corrosiveness, wt change, mg/cn     | n², max   |  |       |              |      |           |       |       |
| silver                              |           |  | 0.2   | 0.2          | 0.2  | 0.2       | 0.2   |       |
| steel                               |           |  |       | 0.2          | 0.2  | 0.2       | 0.2   | 0.2   |
| aluminum                            |           |  |       | 0.4          | 0.4  | 0.4       | 0.4   | 0.4   |
| copper                              |           |  |       | 0.6          | 0.6  | 0.6       | 0.6   | 0.6   |
| Oxidation stability:                |           |  |       |              |      |           |       |       |
| viscosity change at 40 °C, %, m     | nax       |  |       | 30           | 10   | 5         | 5     | 5     |
| acid # change, mg KOH/g, max        |           |  |       | 4.5          | 3.0  | 3.0       | 3.0   | 3.0   |
| Solid particle contamination:       |           |  |       |              |      |           |       |       |
| Particle size, micron, max          |           | FTM 3009 or Automatic particle counter |       |              |      |           |       |       |
| 5 to 15                             |           |  |       | 150          | 150  | 150       | 150   | 150   |
| 16 to 25                            |           |  | 45    | 45           | 45   | 45        | 45    |       |
| 26 to 50                            |           |  | 23    | 23           | 23   | 23        | 23    |       |
| 51 to 100                           |           |  | 10    | 10           | 10   | 10        | 10    |       |
| over 100                            |           |  | 0     | 0            | 0    | 0         | 0     |       |
| Gravimetric, mg/100ml, max          |           | ASTM                                   | D4898 | 0.3          | 0.3  | 0.3       | 0.3   | 0.3   |
| Lubricity, scar diameter, mm, max   |           | ASTM                                   | D4172 |              |      |           |       |       |
| 400 N load                          |           |  |       | 0.9          | 0.9  | 0.9       | 0.9   | 0.9   |
| 150 N load                          |           |  |       | 0.35         | 0.35 | 0.35      | 0.35  | 0.35  |
| Workmanship                         |           | 3.8*                                   |       | Pass         | Pass | Pass      | Pass  | Pass  |
| Storage stability (12 months)       |           | 3.7*                                   |       | Pass         | Pass | Pass      | Pass  | Pass  |

<sup>\*</sup> These are paragraphs in MIL-L-53131 where the method is outlined.

#### MIL-PRF-10924F QUALIFICATION CHECKLIST

In addition to meeting the requirements delineated in Part IV for Original Approval, the following checklist shall be completed and signed by the manufacturer. It should accompany each sample of grease submitted for qualification testing.

1. () A letter requesting qualification of a candidate grease under MIL-PRF-10924F (authorizing letter). The letter should describe the sample in terms of the manufacturing code/formula number, batch number, and product brand name.

The following (a and b) are required enclosures to the authorizing letter.

- a. () Two (2) sets of Formulation Disclosure Affidavits and certified test reports. The front of the document lists the applicable formulation data, and the back is a certified test report from the manufacturer or a commercial laboratory showing test results for all requirements of the specification. This document must be signed by a corporate officer and notarized.
  - b. ( ) Material Safety Data Sheets in accordance with FED-STD-313B for the base oil, additives, and the finished product.
  - c. ( ) Completed Qualification Affidavit.
- 2. () The qualification sample (two 6.5 pound cans/pails) shall be plainly marked and identified with securely attached, durable tags or labels marked with the following information:

Sample for Qualification Inspection Lubricant (Military Specification Number) Name of Manufacturer Product Code Number/Formula Number Product Name Date of Manufacture

Submitted by (Name and Date) for qualification testing in accordance with the requirements of MIL-PRF-10924F under authorization of (Reference Authorizing Letter).

3. () It is the responsibility of the manufacturer to notify the responsible Qualifying Activity of any change in processing, production, manufacturing, and formulation of his product after qualification approval.

If there are any questions, please contact this office at (810) 574-4207.

SIGNATURE: Manufacturer

## MIL-PRF-10924F QUALIFICATION AFFIDAVIT

| In subn             | nitting                                |                                   | _,                  | ,which meets the requirements of MIL-PRF-10924F,   |
|---------------------|--|-----------------------------------|---------------------|--|
|                     | (product name)                         | (pro                              | oduct formula no.)  |  |
|                     | (manufactu                             | irer's name and ac                | ldress)             |  |
| (1) Ag              | rees to be bound                       | by all of the p                   | provisions and terr | ms set forth in this document.   |
| under h             | nis own brand an                       | d designation.                    | A distributor sha   | authorized by the manufacturer to rebrand and distribute the product all furnish certification from the actual manufacturer that he is s own brand designation (Rebrand Affidavit).                        |
|                     |  |                                   |                     | of test equipment commonly available, unless otherwise specified) n. (Test reports and data should be furnished with the application.)   |
| (4) Wi              | ll supply items for                    | or test which a                   | are representative  | of the manufacturer's production.  |
| (5) Wi              | ll supply for use                      | by the Govern                     | nment, products w   | which meet the requirements of the specification in every respect.   |
|                     |  |                                   |                     | factory evidence is furnished that all of the defects which were reports may be required as evidence.)   |
| Qualifi             |  | is the only pro                   |                     | that a product(s) which has received Department of Defense so qualified, or that the Department of Defense in any way  |
| (8) Wi              | ll notify the resp                     | onsible activit                   | ty of any change in | n his product after qualification approval.  |
| attestin<br>origina | g that the listed plly qualified, i.e. | oroduct(s) is s<br>, same process | till available from | bmit certification signed by a responsible official of management, the listed plant, can be produced under the same conditions as ruction, design, manufacturer's part number or designation, and meets n. |
|                     |  |                                   |                     | Date   |
| Subscrib            | ed and sworn to befo                   | re me                             |                     |  |
| this                | day of                                 | , 19                              |                     | (Name of Organization)   |
| <u>(1)</u>          | Notary Public)                         |                                   |                     | (Signature of Corp. Officer)   |
| Notary P            | ublic in and for the                   |                                   |                     |  |
| County o            | of                                     |                                   |                     | (Typed name Corp. Officer)   |
| State of            |  |                                   |                     |  |
|                     |  |                                   |                     | (Title of Corp. Officer)   |

My commission expires \_\_\_\_\_

## MIL-PRF-10924F QUALIFICATION TEST REPORT AND FORMULATION DISCLOSURE FOR AUTOMOTIVE AND ARTILLERY GREASE,

## U.S. ARMY TANK-AUTOMOTIVE AND ARMAMENTS COMMAND

Petroleum and Water Business Area ATTN: AMSTA-TR-D (210)

6501 E. 11 Mile Road

Warren, Michigan 48397-5000

| to make       | (Testing l          | Laboratory)               | se consisting of the following addit |                   |                    |
|---------------|---------------------|---------------------------|--------------------------------------|-------------------|--------------------|
| <u>Vol. %</u> | Mass%               | Name of Additive          | Alternate Designation                | Additive Supplier |                    |
|               |                     |                           |                                      |                   |                    |
|               |                     |                           |                                      |                   |                    |
|               |                     |                           |                                      |                   |                    |
|               |                     |                           |                                      |                   |                    |
|               |                     |                           |                                      |                   |                    |
|               |                     |                           |                                      |                   |                    |
|               |                     |                           |                                      |                   |                    |
|               |                     |                           |                                      |                   |                    |
|               |                     |                           |                                      |                   |                    |
| مرا المرام    | Callannin a haaa at | a al. (a) an amus fa atua |                                      |                   | d:d4:C.d           |
| and the       | following base sto  | ock (s) manufactur        | red by                               |                   | and identified as: |
| Α             |                     | B                         |                                      |                   |                    |
| C             |                     | D                         |                                      |                   |                    |
| Common        |                     | <b>A</b>                  | _B                                   |                   |                    |
| Compor        | ient                | _A                        | <u>B</u> <u>( D</u>                  |                   |                    |
|               | Volume              |                           |                                      |                   |                    |
| Crude S       | ource<br>g Method   |                           |                                      |                   |                    |
|               | y @100°C,cSt        |                           |                                      |                   |                    |
|               | y @40°C, cSt        |                           |                                      |                   |                    |
| Viscosit      |                     |                           |                                      |                   |                    |
| Gravity,      |                     |                           |                                      |                   |                    |
| Pour Po       |                     |                           |                                      |                   |                    |
|               | Residue, %          |                           |                                      |                   |                    |
|               | l Ash, %            |                           |                                      |                   |                    |
| Sulfur N      |                     |                           |                                      |                   |                    |
| Color         |                     |                           |                                      |                   |                    |

| <b>M</b> 0 4   | MIL-PRF-10924F Test Report, (continued)  |
|--|--|
| Manufacturer   |  |
| Plant Location Production Date Manufactur (product name)   | rer's Designation  |
| necessary requirements as indicated below.   | rdance with applicable performance and laboratory tests, and has successfully met all the We have the facilities and full intent to make and supply such lubricant and to maintain int found satisfactory. If the manufacturer wishes to use other locations, separate |
|  | TEST RESULTS   |
| Dropping Point, °C  Extreme Pressure Properties, LWI, kgf Wear Scar diameter, mm Salt Water Corrosion Resistance Oxidation Stability: 100 Hrs. KPa Loss 400 Hrs. KPa Loss Copper Corrosion Roll Stability Water Stability Storage Stability Low Temperature Torque @ -65°F (-54°C) Breakaway Torque Running Torque at 5 min. Life Performance, 4 runs, 160°C @1000 rpm Workmanship Elastomer Compatibility, (CR, NBR-L) * Indicates MIL-PRF-10924F Specification | D 3527 * D 4289  as the source for specific test parameters.   |
| In addition, we hereby certify that this prod<br>Hazard Communication Standard (29CFR1   | uct does not contain carcinogenic or potentially carcinogenic constituents as defined under 910.1200).   |
| DATE   |  |
| Subscribed and sworn to before me this day of 19   | (Name of Organization)   |

(Signature of Corporate Officer)

(Typed Name and Title of Corporate Officer)

(Notary Public)

| TEST  | METHOD   | REQUIREMENT |
|---|----------|-------------|
| Workmanship                                     | *        | Pass        |
| Dropping Point, °C min                          | D 2265   | 220         |
| Worked Penetration, min/max                     | D 217    | 265-295     |
| Copper Corrosion, max                           | D 4048   | lb          |
| Oxidation Stability, min/max,                   | D 942    |             |
| Pressure Drop, psi (kPa)                        |          |             |
| 100 hours                                       | 5        | 5(34.5)     |
| 400 hours                                       |          | 20(138)     |
| Worked Stability, min/max                       | D 217* - | 25 to +60   |
| Water Stability after 100,000                   |          |             |
| Double Strokes, +10.0% Water                    |          |             |
| Min/max deviation from worked penetration       | D 217* - | 25 to +60   |
| Evaporation loss, wt %, max, 22 hrs @ 99°CD 972 | 3        | 5.0         |
| Oil Separation, % wt, max D 1742                | 5        | 5.0         |
| Extreme-Pressure Properties,                    |          |             |
| Load Wear Index, min                            | D 2596   | 30.0        |
| Wear Preventive Properties                      |          |             |
| Scar diameter, max (mm) D 2266                  | C        | 0.60        |
| Salt Water Corrosion Resistance                 | D1743*   | Pass        |
| Storage Stability                               | *        | Pass        |
| Roll Stability, min/max                         | D 1831   |             |
| Deviation from Worked Penetration               |          | -25 to +60  |
| Low Temperature Torque *                        |          |             |
| Breakaway Torque                                |          | 7 N.m       |
| Running Torque at 5 min.                        |          | 5 N.m       |
| Life Performance (four test runs), min          | D 3527   | 100 hours   |
| Elastomer Compatibility, (CR, NBR-L)            | D 4289   | Report      |

NOTE: Test methods preceded by "D" are American Society of Testing and Materials (ASTM) Standard Test Methods.

<sup>\*</sup> Indicates MIL-PRF-10924F Specification as the source for specific test parameters.

#### MIL-PRF-46010 QUALIFICATION CHECKLIST

For you convenience, the requirements delineated in Part IV for Original Approval have been outlined in the following checklist. The list shall be completed, signed by the manufacturer to insure all requirements are completed and submitted to this office. ALL ITEMS listed below should be mailed or shipped, as applicable, AT THE SAME TIME.

1. () The following qualification samples shall be submitted:

A new sample of the finished product will be submitted in 2 one gallon containers, and plainly identified with a securely attached, durable tag or label with the following:

SAMPLE FOR QUALIFICATION INSPECTION

(Military Specification Number)

Name of Manufacturer:

Product Name:

Product Type: (Type III)

Product Code Number/Formula Number:

Date of Manufacture:

- 2. () The complete formulation filled in on the Formulation Disclosure Document, signed by a corporate officer and notarized. This is considered proprietary information and will be treated as such.
- 3. () Material Safety Data Sheets in accordance with FED-STD-313B for each ingredient and the finished product.
- 4. () A certified test report in the same format as shown in this section, from the manufacturer or a commercial laboratory showing test results for all requirements of the specification.
- 5. () A completed qualification affidavit.
- 6. () One certified check for the designated amount made payable to the Treasurer of the United States.
- 7. () Items 2-6 should be mailed at the same time qualification samples are shipped.

Send all items to the following address:

U.S. ARMY TANK-AUTOMOTIVE AND ARMAMENTS COMMAND

Petroleum and Water Business Area ATTN: AMSTA-TR-D (MS-110)

6501 E. 11 Mile Road Warren, MI 48397-5000

If there are any questions, please contact Jean Van Sullen from this office at <u>POLhelp@tacom.army.mil</u> or (810) 574-4222.

| ignature                          |  |
|-----------------------------------|--|
| Corporate Officer)                |  |
|                                   |  |
|                                   |  |
|                                   |  |
| (Typed Name of Corporate Officer) |  |

#### MIL-PRF-46010 QUALIFICATION AFFIDAVIT

| MILETIA 10010 QUILLI IONITIDIVIII IDIVIII  |
|--|
| In submitting,, which meets the requirements of MIL-PRF-46010,   |
| (product name) (product formula no.)   |
| Type   |
|  |
| (manufacturer's name and address)  |
| (1) Agrees to be bound by all of the provisions and terms set forth in this document.  |
| (2) Is the manufacturer of the product or a distributor authorized by the manufacturer to rebrand and distribute the product under his own brand and designation. A distributor shall furnish certification from the actual manufacturer that he is authorized to rebrand and distribute the product with his own brand designation (Rebrand Affidavit).   |
| (3) Has determined from actual tests (within the limits of test equipment commonly available, unless otherwise specified) that the product conforms to the applicable specification. (Test reports and data should be furnished with the application.)   |
| (4) Will supply items for test which are representative of the manufacturer's production.  |
| (5) Will supply for use by the Government, products which meet the requirements of the specification in every respect.   |
| (6) Will not apply for a retest of the product until satisfactory evidence is furnished that all of the defects which were disclosed by previous tests have been corrected. (Test reports may be required as evidence.)  |
| (7) Will not state or imply in advertising or otherwise that a product(s) which has received Department of Defense Qualification Approval is the only product of that type so qualified, or that the Department of Defense in any way recommends or endorses the product.  |
| (8) Will notify the responsible activity of any change in his product after qualification approval.  |
| (9) Will, when requested by the Preparing Activity, submit certification signed by a responsible official of management, attesting that the listed product(s) is still available from the listed plant, can be produced under the same conditions as originally qualified, i.e., same process, materials, construction, design, manufacturer's part number or designation, and meets the requirements of the current issue of the specification. |
| (10) Certifies that no graphite or powdered metals are present in this product formulation.  |
| DATE   |
| Subscribed and sworn to before me  |
| this day of, 19 (Name of Organization)   |
|  |
| Notary Public) (Signature of Corp. Officer)  |
|  |
| Notary Public in and for the  (Typed name of Corp. Officer)  |
| / Ar   |

(Title of Corp. Officer)

County of \_\_\_\_\_\_State of \_\_\_\_\_

My commission expires \_\_\_\_\_

## MIL-PRF-46010 FORMULATION DISCLOSURE FOR QUALIFICATION

| DATE:<br>PRODUCT NAME:<br>PRODUCT TYPE:                        |                                |            |              |          |       |
|--|--------------------------------|------------|--------------|----------|-------|
| PRODUCT CODE NO./F   | FORMULA NO.:                   |            |              |          |       |
| MANUFACTURER: PLANT LOCATION:                                  |                                |            |              |          |       |
|  |                                |            |              |          |       |
| We the manufacturer, cer                                       | tify that (product designation | )          |              |          |       |
| submitted for qualification                                    |                                |            | the follow   | ring:    |       |
| COMPONENT  | CHEMICAL NA                    | AME        | WT%          | SUPPLIER |       |
|  | _                              |            |              |          |       |
|  |                                |            |              |          |       |
|  |                                |            |              |          |       |
|  | _                              |            |              |          |       |
|  |                                |            |              |          |       |
|  |                                |            |              |          |       |
|  | _                              |            |              |          |       |
| In addition, we hereby cer<br>Hazard Communication S<br>above. |                                |            |              |          |       |
|  |                                |            |              |          |       |
|  |                                | DATE       |              |          | <br>_ |
| Subscribed and sworn to before this day of, 1                  |                                |            |              |          |       |
|  |                                | (Name o    | f Organizat  | ion)     |       |
| (Notary Public)  |                                | (Signatu   | re, Corp. Of | ficer)   |       |
| Notary Public in and for the                                   |                                |            |              |          |       |
| County of  |                                | (Typed I   | Name, Corp   | Officer) |       |
| State of   |                                | (Tr: 4 - 6 | C OCC        |          |       |
|  |                                | (Title of  | Corp. Offic  | er)      |       |

My commission expires\_\_\_\_\_

## Petroleum and Water Business Area Warren, MI 48397-5000

## MIL-PRF-46010 LABORATORY REPORT

| Date:                         |
|-------------------------------|
| Material:                     |
| Product Name:                 |
| Product Type:                 |
| Product Code No./Formula No.: |
| Plant Location:               |
| Manufacturer:                 |
| Submitted By:                 |

## QUALIFICATION OF MIL-PRF-46010

| Para. | Test   | Requirement                       | Results |
|-------|--|-----------------------------------|---------|
| 3.4.1 | Film Adhesion<br>ASTM D2510                    | no exposed bare surface           |         |
| 3.6.1 | Fluid Resistance<br>ASTM D2510                 | no flakes or peeling and pass 3.3 |         |
| 3.6.2 | Thermal Stability<br>ASTM D2511                | no flakes, cracks, or softening   |         |
| 3.3.1 | Endurance Life<br>ASTM D2625                   |                                   |         |
|       | Type III                                       | than 450 minutes                  |         |
| 3.3.2 | Load Capacity<br>ASTM D2625                    |                                   |         |
|       | Type III                                       | average not less<br>than 2500 lbf |         |
| 3.6.3 | Aluminum Corrosion<br>ASTM D2649<br>Type III   | 500 hrs                           |         |
| 3.6.4 | Sulfurous Acid<br>FED-STd-791-5331<br>Type III | 4 cycles (104 hrs)                |         |

## MIL-PRF-46010 LABORATORY REPORT Continued

| Para. | Test   | Requirement    | Results |  |
|-------|--|----------------|---------|--|
| 3.6.5 | Salt Spray<br>FED-STD-791-4001<br>Type III         | 100 hrs        |         |  |
| 3.4.3 | Total Solids<br>4.3.4.3*                           |                |         |  |
| 3.5.1 | Storage Stability endurance                        | 1 year         |         |  |
|       | Type III   | 450 minutes    |         |  |
|       | spray test<br>Type III                             | 4 cycles       |         |  |
|       | Type III   | 100 hrs        |         |  |
| 3.4.4 | Volatile Organic Cor<br>ASTM D3960<br>Type III 250 | ntent<br>0 g/l |         |  |

<sup>\*</sup> Test shall be performed in accordance with this paragraph in MIL-PRF-46010.

#### MIL-PRF-46147 QUALIFICATION CHECKLIST

For you convenience, the requirements delineated in Part IV for Original Approval have been outlined in the following checklist. The list shall be completed, signed by the manufacturer to insure all requirements are completed and submitted to this office. ALL ITEMS listed below should be mailed or shipped, as applicable, AT THE SAME TIME.

1. () The following qualification samples shall be submitted:

A new sample of the finished product will be submitted in 2 one gallon containers and 8 aerosol cans, and plainly identified with a securely attached, durable tag or label with the following:

SAMPLE FOR QUALIFICATION INSPECTION

(Military Specification Number)

Name of Manufacturer:

Product Code Number/Formula No.:

Product Name:

Product Type: (Type I or Type II) Product Form: (Bulk or Aerosol)

Plant Location:
Date of Manufacture:

- 2. () The complete formulation filled in on the Formulation Disclosure Document, signed by a corporate officer and notarized. This is considered proprietary information and will be treated as such.
- 3. () Material Safety Data Sheets in accordance with FED-STD-313B for each ingredient and the finished product.
- 4. () A certified test report in the same format as shown in this section, from the manufacturer or a commercial laboratory showing test results for all requirements of the specification.
- 5. () A completed qualification affidavit.
- 6. () One certified check for the designated amount made payable to the Treasurer of the United States.
- 7. () Items 2-6 should be mailed at the same time qualification samples are shipped.

Send all items to the following address:

U.S. ARMY TANK-AUTOMOTIVE AND ARMAMENTS COMMAND

Mobility Technology Center ATTN: AMSTA-TR-D (210)

6501 E. 11 Mile Road Warren, MI 48397-5000

If there are any questions, please contact this office at (810) 574-4207.

| Signature |                                   |  |
|-----------|-----------------------------------|--|
| · _       | (Corporate Official)              |  |
|           |                                   |  |
|           |                                   |  |
|           | (Typed Name of Corporate Officer) |  |

## MIL-PRF-46147 QUALIFICATION AFFIDAVIT

| In submitting    |   | , which meets the requirements of MIL-PRF-4   | 6147,                 |
|------------------|---|---|-----------------------|
| (                | (product name) Form                       | (product formula no.) , which meets the requirements of MIL-PRF-4   |                       |
| (1) Agrees to    |   | name and address) of the provisions and terms set forth in this document.   |                       |
| own brand an     | d designation. A                          | product or a distributor authorized by the manufacturer to rebrand and distribute distributor shall furnish certification from the actual manufacturer that he is autown brand designation (Rebrand Affidavit).                                       |                       |
|                  |   | l tests (within the limits of test equipment commonly available, unless otherwise able specification. (Test reports and data should be furnished with the application)  |                       |
| (4) Will suppl   | ly items for test w                       | which are representative of the manufacturer's production.  |                       |
| (5) Will supp    | ly for use by the                         | Government, products which meet the requirements of the specification in every  | respect.              |
|                  |   | of the product until satisfactory evidence is furnished that all of the defects which cted. (Test reports may be required as evidence.)   | ı were disclosed by   |
|                  |   | dvertising or otherwise that a product(s) which has received Department of Defe f that type so qualified, or that the Department of Defense in any way recommendate.  |                       |
| (8) Will notify  | y the responsible                         | activity of any change in his product after qualification approval.   |                       |
| the listed prod  | duct(s) is still ava<br>materials, constr | e Preparing Activity, submit certification signed by a responsible official of manilable from the listed plant, can be produced under the same conditions as origin ruction, design, manufacturer's part number or designation, and meets the require | ally qualified, i.e., |
| (10) Certifies   | that no graphite                          | or powdered metals are present in this product formulation.   |                       |
|                  |   | DATE  | _                     |
|                  | worn to before me f, 19                   | (Name of Organization)  |                       |
|                  | (Signate                                  | ure of Corp. Officer)   | (Notary Public)       |
| Notary Public in | and for the                               |   |                       |
| County of        |   | (Typed name of Corp. Officer)   |                       |
|                  |   |   |                       |
| My commission of | expires                                   | (Title of Corp. Officer)  |                       |

## MIL-PRF-46147 FORMULATION DISCLOSURE FOR QUALIFICATION

| DATE:  |                     |             |          |   |
|--|---------------------|-------------|----------|---|
| MANUFACTURER:  |                     |             |          |   |
| PLANT LOCATION:  |                     |             |          |   |
| PRODUCT TYPE:  |                     |             |          |   |
| PRODUCT TYPE:<br>PRODUCT FORM:   |                     |             |          |   |
| PRODUCT CODE NO./FORMULA NO.:  |                     |             |          |   |
| TRODUCT CODE NO. 7 ORWIGEA NO  |                     |             |          |   |
| We the manufacturer, certify that  |                     |             |          |   |
| (product name)   |                     | 0.11        |          |   |
| submitted for qualification under MIL-PRI  | F-46147 contains th | ne follow   | ring:    |   |
| COMPONENT CHEMICAL N   | AME                 | WT%         | SUPPLIER |   |
|  |                     |             |          | _ |
|  |                     |             |          |   |
|  |                     |             |          |   |
|  |                     |             |          | _ |
|  |                     |             |          | _ |
|  |                     |             |          | _ |
|  |                     |             |          | _ |
| In addition, we hereby certify that this pro-<br>Hazard Communication Standard (29CFR above. |                     |             |          |   |
|  |                     |             |          |   |
|  | DATE                |             |          |   |
| Subscribed and sworn to before me  | DATE                |             |          |   |
| this day of, 19  |                     |             |          |   |
|  | (Name of            | Organizati  | on)      | - |
|  |                     |             |          | _ |
| (Notary Public)  | (Signature          | e, Corp. Of | ficer)   |   |
| Notary Public in and for the   |                     |             |          | _ |
| County of  | (Typed N            | ame, Corp.  | Officer) |   |
| State of   |                     |             |          | _ |
| My commission expires  | (Title of C         | Corp. Offic | er)      |   |

#### Petroleum and Water Business Area Warren, MI 48397-5000

#### MIL-PRF-46147 LABORATORY REPORT

| Date:                         |
|-------------------------------|
| Material:                     |
| Product Name:                 |
| Product Type:                 |
| Product Form:                 |
| Product Code No./Formula No.: |
| Plant Location:               |
| Manufacturer:                 |
| Submitted By:                 |
|                               |

## QUALIFICATION OF MIL-PRF-46147

| Para. | Test                                    | Requirement                          | Results |
|-------|---|--------------------------------------|---------|
| 3.4.1 | Film Adhesion<br>ASTM D2510             | no exposed bare surface              |         |
| 3.3.1 | Endurance Life<br>ASTM D2625<br>Type I  | average not less<br>than 120 minutes |         |
|       | Type II                                 | average not less<br>than 90 minutes  |         |
| 3.3.2 | Load Capacity<br>ASTM D2625             | average not less<br>2500 lbf         |         |
| 3.6.3 | Salt Spray<br>FED-STD-791               | 100 hrs, no more than 3 rust spots   |         |
| 3.6.2 | Thermal Stability no flak<br>ASTM D2511 | es, cracks,<br>or softening          |         |
| 3.6.1 | Fluid Resistance<br>ASTM D2510          | no flakes or peeling and pass 3.3    |         |
| 3.4.3 | Spray Pattern 4.3.4.3*                  | 38 mm wide                           |         |
|       | Spray Duration 4.3.4.3*                 | 290 seconds                          |         |

<sup>\*</sup> Test shall be performed in accordance with this paragraph in MIL-PRF-46147.

## MIL-PRF-46147 LABORATORY REPORT (continued)

## QUALIFICATION OF MIL-PRF-46147

| Para. | Test  | Requirement                  | Results |
|-------|---|------------------------------|---------|
|       |   |                              |         |
| 3.4.5 | Total Solids 4.3.4.5.1*                           | 24% wt (non-press)           |         |
|       | Total Solids 4.3.4.5.2*                           | 30 gms (gas-press)           |         |
| 3.5.1 | Storage Stability para 3.3 - 3.10                 | all of the above except 3.11 |         |
| 3.4.6 | Volatile Organic Content<br>ASTM D3960<br>Type II | 250 g/l                      |         |

<sup>\*</sup> Test shall be performed in accordance with this paragraph in MIL-PRF-46147.

#### MIL-PRF-32033 QUALIFICATION CHECKLIST

For your convenience, the requirements delineated in Part IV for Original Approval have been outlined in the following checklist. A letter requesting qualification shall be sent by the supplier to this office initially. A letter response will be returned stating the qualification fee and any applicable exceptions to the following listed items. Then the following list shall be completed, signed by the manufacturer to insure that all requirements are completed, and submitted with all requested items to this office. ALL ITEMS listed below shall be shipped AT THE SAME TIME to the following address:

U.S. ARMY TANK-AUTOMOTIVE AND ARMAMENTS COMMAND

Petroleum and Water Business Area ATTN: AMSTA-TR-D (210) 6501 E. 11 Mile Road Warren, MI 48397-5000

- 1. ( ) Evidence of Manufacturing Facility Approval for new "Original" or "Reblend" qualifications.
- 2. () Qualification Samples:
  - a. 2 gallons of the finished product (submitted in metal or non-breakable glass containers).
  - b. 1/2 gallon of each basestock (submitted in metal or non-breakable glass containers).
  - c. 2 ounces of each additive.

All samples shall be plainly identified with a securely attached, durable tag or label with the following:

MIL-PRF-32033 SAMPLE FOR QUALIFICATION INSPECTION

Name of Manufacturer:

Product Name:

Product Code/Formula No.:

Date of Manufacture:

Contents of Container:

- 3. () Complete formulation listed on the Formulation Disclosure Document, signed by a corporate official and notarized. This is considered proprietary information and will be treated as such.
- 4. () Laboratory test report, in the format shown in this Guide, with data from the manufacturer's laboratory or a commercial laboratory, showing test results for all requirements of the specification.
- 5. () Completed affidavit.
- 6. () Current Material Safety Data Sheets (MSDS) in accordance with FED-STD-313B for the finished product and each ingredient.
- 7. () Certified check for the designated amount made payable to the Treasurer of the United States.
- 8. () Copy of hazardous warning label which will be printed on all containers. The label must conform to the most recent federal guidance for labeling of hazardous substances and must also contain any specific labeling required by the specification.

|                      | Signature                          |
|----------------------|------------------------------------|
| (Corporate Official) |                                    |
|                      |                                    |
|                      |                                    |
|                      | (Typed Name of Corporate Official) |

## MIL-PRF-32033 QUALIFICATION AFFIDAVIT

| In submitting  |                                   | , which meets the requirements of MIL-PRF-32033,  |
|--|-----------------------------------|---|
| (product name)   | (product formula no.)             |   |
| (manufacturer's na   | me and address)                   | ,   |
| (1) Agrees to be bound by all                                  | of the provisions and terms so    | et forth in this document.  |
|  | A distributor shall furnish certi | prized by the manufacturer to rebrand and distribute the product under his iffication from the actual manufacturer that he is authorized to rebrand and rand Affidavit).  |
|  |                                   | est equipment commonly available, unless otherwise specified) that the orts and data should be furnished with the application.)   |
| (4) Will supply items for test                                 | which are representative of th    | ne manufacturer's production.   |
| (5) Will supply for use by the                                 | Government, products which        | meet the requirements of the specification in every respect.  |
| (6) Will not apply for a retest previous tests have been corre |                                   | ory evidence is furnished that all of the defects which were disclosed by quired as evidence.)  |
|  |                                   | a product(s) which has received Department of Defense Qualification at the Department of Defense in any way recommends or endorses the  |
| (8) Will notify the responsible                                | e activity of any change in his   | product after qualification approval.   |
| the listed product(s) is still available                       | ailable from the listed plant, ca | certification signed by a responsible official of management, attesting that an be produced under the same conditions as originally qualified, i.e., 's part number or designation, and meets the requirements of the current |
| Subscribed and sworn to before me                              |                                   | Date  |
|  |                                   |   |
| this day of,   | 19                                | Nname of Organization)  |
| (Notary Public)  |                                   | (Signature of Corp. Officer)  |
| Notary Public in and for the                                   |                                   |   |
| County of  |                                   | (Typed name Corp. Officer)  |

(Title of Corp. Officer)

My commission expires

## MIL-PRF-32033 FORMULATION DISCLOSURE FOR QUALIFICATION

| DATE:<br>MANUFACTURER:<br>PLANT LOCATION:<br>PRODUCT NAME:<br>PRODUCT CODE NO./FO | DRMULA NO.:                                      |                   |                     |          |  |
|---|--|-------------------|---------------------|----------|--|
| We the manufacturer, certif   | fy that  |                   |                     |          |  |
| submitted for qualification   | (product designation)<br>under MIL-PRF-32033 con | ntains the follow | ving:               |          |  |
| COMPONENT   | CHEMICAL NAM                                     | ME                | WT%                 | SUPPLIER |  |
|   |  |                   |                     |          |  |
|   |  |                   |                     |          |  |
|   |  |                   |                     |          |  |
|   |  |                   |                     |          |  |
|   |  |                   |                     |          |  |
|   |  |                   |                     |          |  |
|   |  |                   |                     |          |  |
|   |  |                   |                     |          |  |
|   |  |                   |                     |          |  |
| In addition, we hereby certi<br>Hazard Communication Sta<br>above.                |  |                   |                     |          |  |
|   |  | Date _            |                     |          |  |
| Subscribed and sworn to before me   | e  |                   |                     |          |  |
| this day of   | , 19   | (Name o           | f Organization)     |          |  |
| (Notary Public)   |  | (Signatu          | re, Corporate Offic | cer)     |  |
| Notary Public in and for the  |  | (T. 1)            | OCC                 |          |  |
| County of   |  | (Typed Name Corpo | orate Officer)      |          |  |
| State of  |  |                   |                     |          |  |
| My commission expires   |  | (Title of         | Corporate Officer   | )        |  |

# MIL-PRF-32033 QUALIFICATION MANUFACTURER'S LABORATORY TEST DATA

DATE:

PRODUCT NAME:

PRODUCT CODE/FORMULA NO.:

MANUFACTURER: PLANT ADDRESS:

| Test                        | Method                     | Requiremer | nt Results   |  |
|-----------------------------|----------------------------|------------|--------------|--|
|                             |                            |            |              |  |
| ASTM color, max             |                            | ASTM D1500 | 7.0          |  |
| Pour point, °C, max         |                            | ASTM D97   | -57          |  |
| Viscosity, cSt              |                            | ASTM D445  |              |  |
| @ 40°C, min                 |                            |            | 11           |  |
| @ -40°C, max                |                            |            | 7000         |  |
| @ -54°C, max                |                            |            | 60,000       |  |
| Flash point, °C, min        |                            | ASTM D92   | 135          |  |
| Precipitation number, ml, m | nax                        | ASTM D91   | 0.05         |  |
| Evaporation loss, %, max    |                            | ASTM D972  | 25.0         |  |
| 100°C, 22 hours             |                            |            |              |  |
| Corrosiveness & oxidation   | stability,                 |            |              |  |
| 121°C, 168 hours            | FTM 53                     |            |              |  |
| Corrosiveness, wt           | change, mg/cm <sup>2</sup> | , max      |              |  |
| cadmium                     |                            |            | 0.2          |  |
| steel                       |                            |            | 0.2          |  |
| aluminum                    |                            |            | 0.2          |  |
| magnesiu                    | m                          |            | 0.2          |  |
| copper                      |                            |            | 0.2          |  |
| Appearance:                 |                            |            |              |  |
| cadmium                     |                            |            | no corrosion |  |
| steel                       |                            |            | no corrosion |  |
| aluminum                    |                            |            | no corrosion |  |
| magnesiu                    | m                          |            | no corrosion |  |
| copper                      |                            |            | no corrosion |  |
| Oxidation stability         |                            |            |              |  |
|                             | change, %, max             |            |              |  |
|                             | ange, mg KOH/g             | •          | + 0.20       |  |
| insolubles                  | s or gum                   | nil        |              |  |
| Copper Corrosion, max       |                            | ASTM D130  | 2b           |  |
| Rust prevention, 192 hours  |                            | FTM 5329   |              |  |
| oil                         |                            |            | pass         |  |
| gas pressurized car         |                            | 4.6.1*     | pass         |  |
| Water displacement/water s  |                            | FTM 3007   | pass         |  |
| Cloud intensity at low temp | erature,                   | TTT        |              |  |
| 72 hours                    |                            | FTM 202    | pass         |  |
| Galvanic corrosion          |                            | FTM 5322   | pass         |  |
| Film characteristics        |                            | 4.6.3*     | pass         |  |
| Removability                |                            | 4.6.4*     | pass         |  |

<sup>\*</sup> Test shall be performed in accordance with this paragraph in MIL-PRF-32033 specification.

## MIL-PRF-32033 QUALIFICATION REQUIREMENTS (continued)

Page 2

| Test                                       | Method         | Requirement | Results |  |
|--|----------------|-------------|---------|--|
| Lubricity, scar diameter, mm, n 40 kg load | nax ASTM D4172 |             | 1.00    |  |
| Leakage from gas pressurized of            | ans 4.6.7*     | pass        |         |  |
| Fill, of gas pressurized cans              | 4.6.8*         |             | pass    |  |
| Workmanship                                | 3.16*          |             | pass    |  |

The product represented by this qualification blend meets or exceeds the requirements of MIL-PRF-32033.

Prepared By:

(Responsible Laboratory Official)

(Typed Name and Title of Laboratory Official)

<sup>\*</sup> Test shall be performed in accordance with this paragraph in MIL-PRF-32033 specification.

#### MIL-PRF-3150 QUALIFICATION CHECKLIST

For your convenience, the requirements delineated in Part IV for Original Approval have been outlined in the following checklist. A letter requesting qualification shall be sent by the supplier to this office initially. A letter response will be returned stating the qualification fee and any applicable exceptions to the following listed items. Then the following list shall be completed, signed by the manufacturer to insure that all requirements are completed, and submitted with all requested items to this office. ALL ITEMS listed below shall be shipped AT THE SAME TIME to the following address:

U.S. ARMY TANK-AUTOMOTIVE AND ARMAMENTS COMMAND

Petroleum and Water Business Area ATTN: AMSTA-TR-D (210) 6501 E. 11 Mile Road Warren, MI 48397-5000

- 1. () Evidence of Plant Blending Approval for new "Original" or "Reblend" qualifications.
- 2. () Qualification Samples, plainly identified with a securely attached, durable tag or label with the following:

MIL-PRF-3150 SAMPLE FOR QUALIFICATION INSPECTION

Name of Manufacturer:

Product Name:

Product Code/Formula No.:

Date of Manufacture:

Contents of Container:

- 2 gallons of the finished product (submitted in metal or non-breakable glass containers).
- 1/2 gallon of each basestock (submitted in metal or non-breakable glass containers).
- 2 ounces of each additive.
- 3. () Complete formulation listed on the Formulation Disclosure Document, signed by a corporate official and notarized. This is considered proprietary information and will be treated as such.
- 4. () Laboratory test report, in the format shown in this Guide, with data from the manufacturer's laboratory or a commercial laboratory, showing test results for all requirements of the specification.
- 5. () Completed affidavit.
- 6. () Current Material Safety Data Sheets (MSDS) in accordance with FED-STD-313B for the finished product and each ingredient.
- 7. () Certified check for the designated amount made payable to the Treasurer of the United States.
- 8. () Copy of hazardous warning label which will be printed on all containers. The label must conform to the most recent federal guidance for labeling of hazardous substances and must also contain any specific labeling required by the specification.

|                      | Signature |  |
|----------------------|-----------|--|
| (Corporate Official) |           |  |
|                      |           |  |
|                      |           |  |

(Typed Name of Corporate Official)

## MIL-PRF-3150 QUALIFICATION AFFIDAVIT

| In submitting   | ,                                     | , which meets the requirements of MIL-PRF-3150,   |           |
|---|---------------------------------------|---|-----------|
| (product name)  | (product formula no.)                 |   |           |
| (manufacturer's name  | e and address)                        | ·   |           |
| (1) Agrees to be bound by all o                                     | of the provisions and terms set       | forth in this document.   |           |
|   | distributor shall furnish certifi     | ized by the manufacturer to rebrand and distribute the production from the actual manufacturer that he is authorized to rend Affidavit).  |           |
|   |                                       | t equipment commonly available, unless otherwise specified) ts and data should be furnished with the application.)  | that the  |
| (4) Will supply items for test w                                    | hich are representative of the        | manufacturer's production.  |           |
| (5) Will supply for use by the G                                    | Government, products which i          | meet the requirements of the specification in every respect.  |           |
| (6) Will not apply for a retest of previous tests have been correct |                                       | y evidence is furnished that all of the defects which were discuired as evidence.)  | losed by  |
|   |                                       | product(s) which has received Department of Defense Qualifithe Department of Defense in any way recommends or endor   |           |
| (8) Will notify the responsible                                     | activity of any change in his p       | product after qualification approval.   |           |
| the listed product(s) is still avai                                 | lable from the listed plant, car      | pertification signed by a responsible official of management, and be produced under the same conditions as originally qualified part number or designation, and meets the requirements of the | ed, i.e., |
|   |                                       | Date  |           |
| Subscribed and sworn to before me                                   |                                       |   |           |
| this, 19  | nis day of, 19 (Name of Organization) |   |           |
| (Notary Public)   |                                       | (Signature of Corp. Officer)  |           |
| , ,   |                                       | ( 5   |           |
| Notary Public in and for the  County of                             |                                       | (Typed name Corp. Officer)  |           |
|   |                                       |   |           |
| State of  | (Title of                             | Corp. Officer)  |           |

My commission expires \_

## MIL-PRF-3150 FORMULATION DISCLOSURE FOR QUALIFICATION

| DATE:<br>MANUFACTURER:<br>PLANT LOCATION:<br>PRODUCT NAME:<br>PRODUCT CODE/FORMU | JLA NO.:  |                             |  |  |
|--|---|-----------------------------|--|--|
| We the manufacturer, certify   | y that  |                             |  |  |
| submitted for qualification u  | (product designation) under MIL-PRF-3150 contains |                             |  |  |
| COMPONENT  | CHEMICAL NAME                                     | WT%                         | CLIDDI IED   |  |
| COMPONENT  | CHEWICAL NAME                                     | <u>W 1 70</u>               | SUPPLIER   |  |
|  |   |                             |  |  |
|  |   |                             |  |  |
|  |   |                             |  |  |
|  |   |                             |  |  |
|  |   |                             |  |  |
|  |   |                             |  |  |
|  |   |                             |  |  |
|  |   |                             |  |  |
|  |   |                             |  |  |
|  |   | <del></del>                 |  |  |
|  |   | <del></del>                 |  |  |
|  |   |                             |  |  |
|  |   |                             | entially carcinogenic constitue<br>lification testing are the same f |  |
|  |   | Date                        |  |  |
| Subscribed and sworn to before me  |   |                             |  |  |
| this day of  | , 19  | (Name of Organization)      |  |  |
| (Notary Public)  |   | (Signature, Corporate Offi  | (cer)  |  |
| Notary Public in and for the   |   |                             |  |  |
| County of  |   | ed Name Corporate Officer)  |  |  |
|  |   |                             |  |  |
| My commission expires  |   | (Title of Cornerate Officer |  |  |

#### MIL-PRF-3150 QUALIFICATION MANUFACTURER'S LABORATORY TEST DATA

DATE:
MANUFACTURER:
PRODUCT NAME:
PRODUCT CODE/FORMULA NO.:
PLANT LOCATION:

#### Storage Stability, Initial and 3 Samples

| Test  | Method        | Requi  | rement  | Initial | #1 | #2 | #3 |
|---|---------------|--------|---------|---------|----|----|----|
| Pour Point,<br>°C                                 | ASTM :        | D97    | -6 max  |         |    |    |    |
| Viscosity,<br>@ 40°C, cSt                         | ASTM          | D445   | 95 to 1 | 25      |    |    |    |
| Evap. loss<br>@ 100°C, %                          | ASTM          | D972   | 5 max   |         |    |    |    |
| Copper Corrosion<br>@ 100°C                       | ASTM          | D130   | 2e max  | ζ.      |    |    |    |
| Humidity Cabinet 30 days                          | FTM 53        | 329    | pass    |         |    |    |    |
| Removal   | 4.6.2*        |        | pass    |         |    |    |    |
| Salt-spray<br>Resistance                          | 4.6.1*        |        | pass    |         |    |    |    |
| Accel. Stability:<br>Viscosity Change,<br>@ 40°C  | 4.6.3.1*      | · ± 5% |         |         |    |    |    |
| Low Temp. Stability<br>Viscosity Change<br>@ 40°C | y<br>4.6.3.2* | ' ± 5% |         |         |    |    |    |

<sup>\*</sup> Test shall be performed in accordance with this paragraph in MIL-PRF-32033 specification.

The product represented by this qualification blend meets or exceeds the requirements of MIL-PRF-3150.

Prepared By:

(Responsible Laboratory Official)

(Typed Name and Title of Laboratory Official)

# APPENDIX 2 REBLEND AFFIDAVITS

#### AFFIDAVIT FOR REBLENDING (BLENDING COMPANY)

| STATE OF   |   |
|--|---|
| COUNTY OF  |   |
|  | of lawful age, being first duly         |
| Corporate Official)                                | or rangar age, sering relate aur,       |
| sworn, deposes and says:                           |   |
| That he is(Corporate Title)                        | of<br>(Blending Company)                |
| aCorporation, hereinafte: (State of Incorp)        |   |
| and make Company)                                  | es this affidavit on its behalf; that   |
| as shown by the attached additive manufacturer and | nd base stock manufacturer affidavits,  |
| wi.  | ll in the near future obtain from these |
| manufacturers additive and base stock to be used   | in the manufacture of lubricants        |
| authorized by(Corporate Official, (                | Qualified Lubricant)                    |
| under Specific (Qualified Lubricant Manuf.)        | cation ,with                            |
| (Qualified Lubricant Manuf.)                       | · · · · · · · · · · · · · · · · · · ·   |
| Qualification Number, on                           | . This lubricant will be ate)           |
| formulated in accordance with the original quali:  | fied product and will be marketed under |
| brand name   |   |
|  |   |
|  | (Corporate Official, Blending Co.)      |
| Subscribed and sworn to before me this             |   |
| day of 19  |   |
| (Notary Public in and for County)                  |   |
| of, State of                                       |   |
| My commission expires:                             |   |

#### AFFIDAVIT FOR REBLENDING (BASE STOCK MANUFACTURER)

STATE OF
COUNTY OF

| (Corporate Official)                      | _, of lawful age, being first duly sworn      |
|---|---|
| · · ·                                     |   |
| deposes and says:                         |   |
| That he is(Corporate Title)               | _ of the<br>(Base Stock Manufacturer)         |
| a Corr<br>(State of Incorp.)              | poration, hereinafter called                  |
| Base Stock Manuf.)                        | _and makes this affidavit on its behalf; that |
| as shown by the affidavit of(official     | of Blending Co.) of (Blending                 |
| Company) hereinaft                        | er called                                     |
| Company)                                  |   |
| will obtain from(Base Stock M             | lubricants manufactured                       |
| by the latter and that these lubricants a | re the same type base stocks as were used by  |
| (Manuf. of Qualified Lubricant)           | as originally qualified under Military        |
| Specification                             | ,with Qualification Number                    |
| on (Date)                                 |   |
|   | (Corporate Official)                          |
| Subscribed and sworn to before me         | this  |
| day of 19                                 |   |
| (Notary Public in and for County          | )   |
| of, State of                              |   |
| My commission expires:                    |   |
|   |   |

#### AFFIDAVIT FOR REBLENDING (ADDITIVE MANUFACTURER)

| STATE OF   |                        |                     |
|--|------------------------|---------------------|
| COUNTY OF  |                        |                     |
|  | lauful ana baina fi    |                     |
| (Corporate Official)                             | lawful age, being fir  | rst duly sworn      |
| deposes and says:                                |                        |                     |
| That he is(Corporate Title)                      | of the (Addit:         | ive Manufacturer)   |
| a Corporation,                                   | hereinafter called     |                     |
| a Corporation, (State of Incorp.)                |                        | (Additive           |
| and Manufacturer)                                | makes this affidavit   | on its behalf; that |
| as shown by the affidavit of(Official of Blend   | ing Co.)               | (Blending           |
| hereinafter calle                                | d<br>(Blendir          | ng Company)         |
| will in the near future obtain from              | (Additive Manufacture  | er)                 |
| lubricant additive(s) used in the manufacture of | the lubricant known as | 3                   |
|  | on which the           |                     |
| (Brand Name of Qualified Lubricant)              |                        | (Manuf. of          |
|  | was qualif             | fied under Military |
| Qualified Lubricant)                             |                        |                     |
| Specification wit                                | h Qualification Number | r                   |
| on (Date)  |                        |                     |
|  |                        |                     |
|  |                        |                     |
|  | (Corporate (           | Official)           |
|  |                        |                     |
| Subscribed and sworn to before me this           |                        |                     |
| day of 19  |                        |                     |
| (Notary Public in and for County)                |                        |                     |
| of, State of                                     |                        |                     |
| My commission expires:                           |                        |                     |
| -  |                        |                     |

## AFFIDAVIT FOR REBLENDING (QUALIFIED LUBRICANT MANUFACTURER)

STATE OF

| COUNTY OF                                 |   |
|---|---|
|   | of lawful age, being first duly               |
| Corporate Offic                           | cial)   |
| sworn, deposes and says:                  |   |
| That he is                                | of  |
| That he is(Corporate Title)               | ) (Qualified Lubricant Manufacturer)          |
| a(Chaha af Incompany)                     | Corporation, hereinafter called               |
| (State of Incorporation)                  |   |
| (Qualified Lubricant Manufacturer)        | and makes this affidavit on its behalf; that  |
|   |   |
| as shown by the affidavit of(Offic:       | of ial of Blending Company)                   |
|   | who has been authorized by                    |
| (Blending Company)                        | who has been authorized by                    |
|   | of  |
| (Corporate Official, Qu                   | ualified Lubricant)                           |
|   | to manufacture and market lubricant           |
| (Qualified Lubricant Manufacturer)        |   |
| identical in formulation to the lubricant | t originally qualified by                     |
|   | under Specification                           |
| (Qualified Lubricant Manufacturer)        | under Specification ( Military Specification) |
| with Qualification Number                 | , on .  |
| · · · · · · · · · · · · · · · · · · ·     | (Date)  |
|   |   |
|   |   |
|   | (Corporate Official, Blending Co.)            |
|   |   |
|   | (Typed Name and Title of Corporate Official)  |
|   |   |
|   |   |
| Subscribed and sworn to before me this    |   |
| day of 19                                 |   |
| (Notary Public in and for County)         |   |
|   |   |
| of, State of                              |   |
| My commission expires:                    |   |
|   |   |

APPENDIX 3

REBRAND AFFIDAVITS

#### AFFIDAVIT FOR REBRAND (SUPPLIER)

STATE OF COUNTY OF \_\_\_\_\_ of lawful age, being first duly (Corporate Official) sworn, deposes and says: That he is the \_\_\_\_\_ (Corporate Title) (Supplying Company) (State of Incorp.) corporation hereinafter called \_\_\_\_\_ (Supplying Company) makes this affidavit on its behalf; that as shown by the attached affidavit of hereinafter called (Marketing Company) \_\_\_\_\_ will in the near future make available (Marketing Company) lubricant trade-marked and brand named (Marketing Company Brand Name) that all lubricants which \_\_\_\_\_\_\_(Supplying Company) \_\_\_\_\_ will supply to \_\_\_\_\_ for resale under its trade-mark and trade (Marketing Company) (Marketing Company Brand Name) shall be (Supplying Company \_\_\_\_\_ for which Brand Name) (Supplying Company) was listed as qualifying under Military Specification with Qualification Number \_\_\_\_\_ on \_\_\_\_ (Date) (Corporate Official) Subscribed and sworn to before me this \_\_\_\_day of \_\_\_\_\_ 19 (Notary Public in and for County) of \_\_\_\_\_, State of

My commission expires:

#### AFFIDAVIT FOR REBRAND (MARKETER)

STATE OF

|  | of lawful age, being                         |
|--|--|
| (Corporate O   | fficial)                                     |
| first duly sworn, deposes and says:                    |  |
| That he is   | of   |
|  | (Corporate Official)                         |
|  | , a  |
| (Marketing Company)                                    | (State of Incorp.)                           |
| corporation hereinafter called                         | (Marketing Company) that as such             |
|  | (Marketing Company)                          |
|  | he is in charge of the                       |
| (Corporate Title)                                      |  |
| of   | and makes this affidavit on its behalf; that |
|  |  |
| (Marketing Company)                                    | in the near future will make available a     |
|  |  |
| <pre>lubricant under trade-mark and brand name _</pre> | ; (Marketing Company Brand Name)             |
| that it will numehood all lubricant which              |  |
| that it will purchase all lubricant which              |  |
| brand name(Marketing Company Bran                      | ; that all of said lubricants so             |
|  |  |
| purchased from (Supplying Company)                     | and sold by (Marketing                       |
|  |  |
| Company)   | er trade-mark and brand name<br>(Marketing   |
|  | shall he                                     |
| Company Brand Name)                                    | (Supplying Company Brand Name)               |
| lubricant for which                                    | was listed as qualifying under               |
| (Supplying Cor   | mpany)                                       |
| Military Specification                                 | , with Qualification Number                  |
| on .   |  |
| (Date)   | 0.551 1.71                                   |
|  | Corporate Official)                          |
| Subscribed and sworn to before me th                   | is   |
| day of19   |  |
| uay 01 13  |  |
| (Notary Public in and for County)                      |  |
|  |  |
| of, State of   |  |
| My commission expires:                                 |  |
|  |  |

# APPENDIX 4 MANUFACTURING FACILITIES APPROVAL

## U.S. ARMY TANK-AUTOMOTIVE AND ARMAMENTS COMMAND

Petroleum and Water Business Area ATTN: AMSTA-TR-D (210)

6501 E. 11 Mile Road Warren, MI 48397-5000

| Dear Sir:  |                            |                   |                       |                              |
|--|----------------------------|-------------------|-----------------------|------------------------------|
| We would like to request con                                 | nsideration for manufac    | turing facilities | approval. To fa       | cilitate this approval, we   |
| have prepared a production batch of 1,000 gallons minimum of |                            |                   |                       | _ and have assigned internal |
| code number  |                            |                   |                       |                              |
| Brand Name   | Formula No.                | Add               | itive Treatment       |                              |
| The above lubricant was orig                                 |                            |                   | _ and assigned        | qualification number         |
| The address of the manufact                                  |                            |                   |                       |                              |
| _  |                            |                   |                       |                              |
| — The manufacturing facility o                               | fficial located at this ad |                   |                       |                              |
| _  | (Name of Individual)       |                   | _                     |                              |
| _  | (Title)                    |                   | _                     |                              |
|  |                            | Sincerely,        |                       |                              |
|  |                            | (Manufactu        | ring Facility Officia | )                            |