



Product Information

Pure Silicone Fluid 20cSt Low to Medium Temperature Bath Fluid

Operating Temperature Range: -50°C to 120°C (open system) / -50C to 220°C (closed system)



Pure Silicone Fluid 20cSt Bath Fluid is effective in both low and medium temp baths and heat transfer applications.

Clearco **Pure Silicone Fluid 20cSt Bath Fluid** is a clear, colorless, odorless low-viscosity linear Polydimethylsiloxane (CAS # 63148-62-9) that is strongly recommended for use as a low and medium temperature baths fluid, and a low and medium temperature heat transfer fluid.

In open system baths, PSF-20cSt Silicone Bath Fluid has an **operating temperature range of -50°C to 120°C**. In closed system*, the operating temperature range is wider due to the absence of air. The **closed system operating temperature range is -55°C to 220°C**.

PSF-20cSt Silicone Bath Fluid has a low viscosity-temperature coefficient or V.T.C. (viscosity @99°C ÷viscosity @ 38°C). Thus, its viscosity will not significantly increase even at extremely low temperatures. For example, at -40°C, its viscosity increases to only 125cSt. This is critical for baths that have pumping systems that cannot operate with higher viscosity fluids.

Bath Applications include: open system baths, closed system baths, constant temperature baths, circulating baths, low temperature refrigerated baths, closed loop baths, heat transfer baths.

*Closed system baths are systems from which air has been excluded

Specifications

Chemical Name	Polydimethylsiloxane
CAS #	63148-62-9
Appearance	Clear, colorless liquid
Viscosity Class	Low
Non-Flammable	Yes
Thermally Stable	Yes
Availability	1 – 5 – 55 gallon drums
Minimum Order	1-gallon

Viscosity @ temperature

Viscosity-Temperature-coefficient...0.59
Viscosity @ 25°C.....20cSt (centistokes)
Viscosity @ 0°C.....35cSt
Viscosity @ -20°C.....60cSt
Viscosity @ -40°C.....125cSt

Features

- 100% silicone fluid
- Non-Flammable
- Excellent Low & Medium Temp Serviceability
- Hydrophobic – insoluble with water
- Compatible with virtually all o-rings, gaskets, hoses, valves and seals*
- Chemically Inert
- Low Service Temperature Range
- Clear, Colorless, Odorless
- Low V.T.C...viscosity remains low even at very low temps
- Low Vapor pressure
- Low Pour Point: -65°C
- Flash Point: 232°C
- High Resistance to Oxidation

*Not recommended for silicone o-rings...may cause swelling.

Typical Product Data

Specific Gravity	Refractive Index	Pour Point	Flash Point	Surface Tension Dynes cm @ 25C	Thermal Conductivity @ 25°C g/cal/cm/sec °C	Coeff of Thermal Expansion cc/cc/°C	Volatile content @ 150°C	Specific Heat @ 25°C J/g °C
0.950	1.4000	-65°C	232°C	20.6	0.00032	0.00107	4.5%	1.6

Typical Product Data (cont'd)

Viscosity-Temperature Coefficient
0.59

Packaging

1-gallon.....	3.6kg
5-gallon pail.....	18kg
55-gallon drum.....	200kg
Terms F.O.B. Phila, PA	

For More Information, Contact:

Clearco Products Co., Inc.

3430 G. Progress Drive

Bensalem, PA 19020

Tel: 215 639-2640

Fax: 215 639-2919

Email: info@clearcoproducts.com

Web: www.clearcoproducts.com